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PHILCO CORPORATION

Western Development Laboratories

In reply cite: 614-3-150

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15 February 1963

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SUBJECT: L/C AF04(695)-278
Submission of Technical Report WDL-TR1946
As a deliverable item

TO: Commander
Space Systems Division
Air Force Systems Command
United States Air Force
Los Angeles 45, California

ATTENTION: Technical Data Center

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REFERENCES: (a) L/C AF04(695)-278, Exhibit "D"
(b) AFBM Exhibit 58-1, Para. 3.4

In accordance with the requirements of references
(a), and (b) we are forwarding ten (10) copies of the following document:

<u>Title</u>	<u>Number and Date</u>
Life Test on WDL-RT-5A Radar Beacon Transponder with 6-Command Decoder	WDL-TR1946 31 January 1963

PHILCO CORPORATION
Western Development Laboratories

R. W. Boyd

R. W. Boyd
Manager, Contracts Management

296907

PHILCO

WESTERN DEVELOPMENT LABORATORIES

TECHNICAL OPERATING REPORT

WDL-TRI946
31 JANUARY 1963

**LIFE TEST ON WDL-RT-5A RADAR
BEACON TRANSPONDER
WITH 6 - COMMAND DECODER**

AF04(695) - 278

PHILCO **SOUTHERN DEVELOPMENT LABORATORIES**

TECHNICAL OPERATING REPORT

LIFE TEST ON WDL-RT-5A
RADAR BEACON TRANSPONDER WITH
6-COMMAND DECODER

Prepared By

PHILCO CORPORATION
Western Development Laboratories
Palo Alto, California

Contract AF04(695)-278
AFBM Exhibit 58-1, Paragraph 3.4

Prepared for

SPACE SYSTEMS DIVISION
AIR FORCE SYSTEMS COMMAND
UNITED STATES AIR FORCE
Inglewood, California

ABSTRACT

PHILCO WDL-TR1946
LIFE TEST ON WDL-RT-5A RADAR BEACON
TRANSPOUNDER WITH 6-COMMAND DECODER
31 January 1963

UNCLASSIFIED

110 pages
Contract AF04(695)-278

During lifetesting, Radar Beacon Transponder with 6-Command Decoder, Serial No. 550, disclosed no design weakness or failure trends. The unit has demonstrated an MTBF in excess of the specification requirement (Para. 3.11 of WDL-ES1523B) of 300 hours with 95% assurance level.

The 1000-hour test period was completed without equipment failure or any adjustment, and all performance parameters continued within specification tolerances.

THIS UNCLASSIFIED ABSTRACT IS DESIGNED FOR RETENTION IN A STANDARD 3-BY-5 CARD-SIZE FILE, IF DESIRED. WHERE THE ABSTRACT COVERS MORE THAN ONE SIDE OF THE CARD, THE ENTIRE RECTANGLE MAY BE CUT OUT AND FOLDED AT THE DOTTED CENTER LINE. (IF THE ABSTRACT IS CLASSIFIED, HOWEVER, IT MUST NOT BE REMOVED FROM THE DOCUMENT IN WHICH IT IS INCLUDED.)

FOREWORD

This Technical Operating Report on Definitive Contract AF04(695)-278
is submitted in accordance with Exhibit "D" of that contract, and
Section 3, Paragraph 3.4 of AFBM Exhibit 58-1.

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ADMINISTRATIVE DATA

PURPOSE OF TEST: The Life Test was performed to disclose design weakness and failure trends and to demonstrate the equipment's capability of exhibiting a Mean-Time-Between-Failures (MTBF) in excess of 300 hours with 95% assurance level.

EQUIPMENT: S-Band Transistorized Radar Transponder with 6 Command Decoder.

MANUFACTURER: ACF Electronics
11 Park Place
Paramus, New Jersey

MODEL NUMBER: WDL-RT-5A

SERIAL NUMBER: 550

QUANTITY TESTED: One

SPECIFICATION: WDL-ES-1523B

SECURITY CLASSIFICATION: Beacon Command Decoder - Confidential
Beacon Receiver/Transponder - Unclassified
WDL-ES-1523 Unclassified
This Report Unclassified

TEST COMPLETED: 500 Hours of test per spec. para. 4.6.2.1, 24 Aug 1962
1000 Hours of test to satisfy spec. para. 3.11
24 Aug 1962

TEST CONDUCTED BY: WDL Vehicle Equipment Section

DISPOSITION OF SPECIMEN: Continuation of Life Test beyond 1000 hours of test with performance checks at 100-hour intervals.

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LIFE TEST ON WDL-RT-5A RADAR BEACON TRANSPONDER
WITH 6-COMMAND DECODER

1. TEST PROCEDURES

The equipment used in performing the Life Test is listed in Table 1. Equipment on-off cycling was controlled by an automatic timer which was adjusted for a period of 90 minutes, with a duty cycle of 30 percent. After each 25-hour (\pm 2 hours) of "on" time, performance tests were conducted per specification paragraph 4.6.2.3 and the test data entered on WDL Form 5-72B (reproduced in Appendix A). The operational cycling was then resumed until the next 25-hour (\pm 2 hour) test interval.

During the 25 \pm 2 hour cycling period, a six-minute interval automatic timer controlled a stepping relay and digital recording voltmeter. The voltmeter was used to record: (a) input voltage, (b) received signal monitor, (c) temperature monitor and (d) the four detected command tones.

When 500 hours of "on time" testing had been completed, the referenced performance tests were accomplished at stabilized equipment case temperatures of $-20 \pm 5^{\circ}\text{C}$, $0 \pm 5^{\circ}\text{C}$, $25 \pm 5^{\circ}\text{C}$, and $74 \pm 5^{\circ}\text{C}$. These tests completed the time-test requirements of specification Paragraph 4.6.2.1.

The test was continued for an additional 500 hours (1000 hours total) to demonstrate a capability of exceeding an MTTF of 300 hours with 95 percent assurance level. During this period, performance checks were accomplished at 100 hour intervals.

2. RESULTS OF TESTS

The variations of (a) transmitter power output, (b) receiver sensitivity, (c) transmitter frequency and (d) receiver frequency; are plotted versus test hours on Fig. 1. These graphs and the test data sheet entries (Appendix A) show that the equipment performance has not changed to any significant degree during the 1000 hours of the test.

3. CONCLUSIONS

The Life Test performed on WDL-RT-5A, Serial No. 550, has disclosed no design weakness or failure trends. No failures were experienced during the 1000 hours of test. The unit has demonstrated an MTTF in excess of the specification requirement of 300 hours with 95 percent assurance level.

TABLE 1
TEST EQUIPMENT FOR LIFE TEST OF WDL-RT-5A

EQUIPMENT	MANUFACTURER	MODEL	SERIAL NO.	CALIBRATION
Electronic Counter	Hewlett-Packard	524B	3074	3 Months
Frequency Converter Unit	Hewlett-Packard	1783	1790	3 Months
Electronic Counter	Hewlett-Packard	524B	3122	3 Months
Time Interval Unit	Hewlett-Packard	526B	1283	3 Months
Transfer Oscillator	Hewlett-Packard	540A	935	3 Months
Microwave Sig. Gen.	Polarad	MSG-2	265	3 Months
Pulse Burst Gen.	Electro-Pulse	2130A	426	3 Months
DC Power Supply	Perkin Eng. Corp.	MR532-15A	10854	3 Months
Digital Voltmeter	Non Linear System	Mod. 64	11.4119	3 Months
Microwave Pwr. Mtr.	Hewlett-Packard	430C	3834	3 Months
Wide Range Osc.	Hewlett-Packard	200CDR	16888	3 Months
Wide Range Osc.	Hewlett-Packard	200CDR	16793	3 Months
Wide Range Osc.	Hewlett-Packard	200CD	005-90122	3 Months
Oscilloscope	Tektronix	545	10168	3 Months
Dual Trace Plug-In Unit	Tektronix	CA	002755 008638	3 Months
DC Digital Voltmeter	Hewlett-Packard	405CR	120-01132	3 Months
Unit Klystron Osc.	General Radio	1220-A	491	3 Months
Unit Reg. Pwr. Supp.	General Radio	1201-B	-	3 Months
Multipulse Generator	Polarad	MP-1A	217	3 Months
Digital Recorder	Hewlett-Packard	560-A	503	3 Months
DC Pwr. Supply	Perkin Eng. Corp.	MR532-15A	7047	3 Months
Life Test-Test Panels	Philco	-	-	-
Temperature Test Chamber	Delta Design Inc.	7000A	1372	3 Months

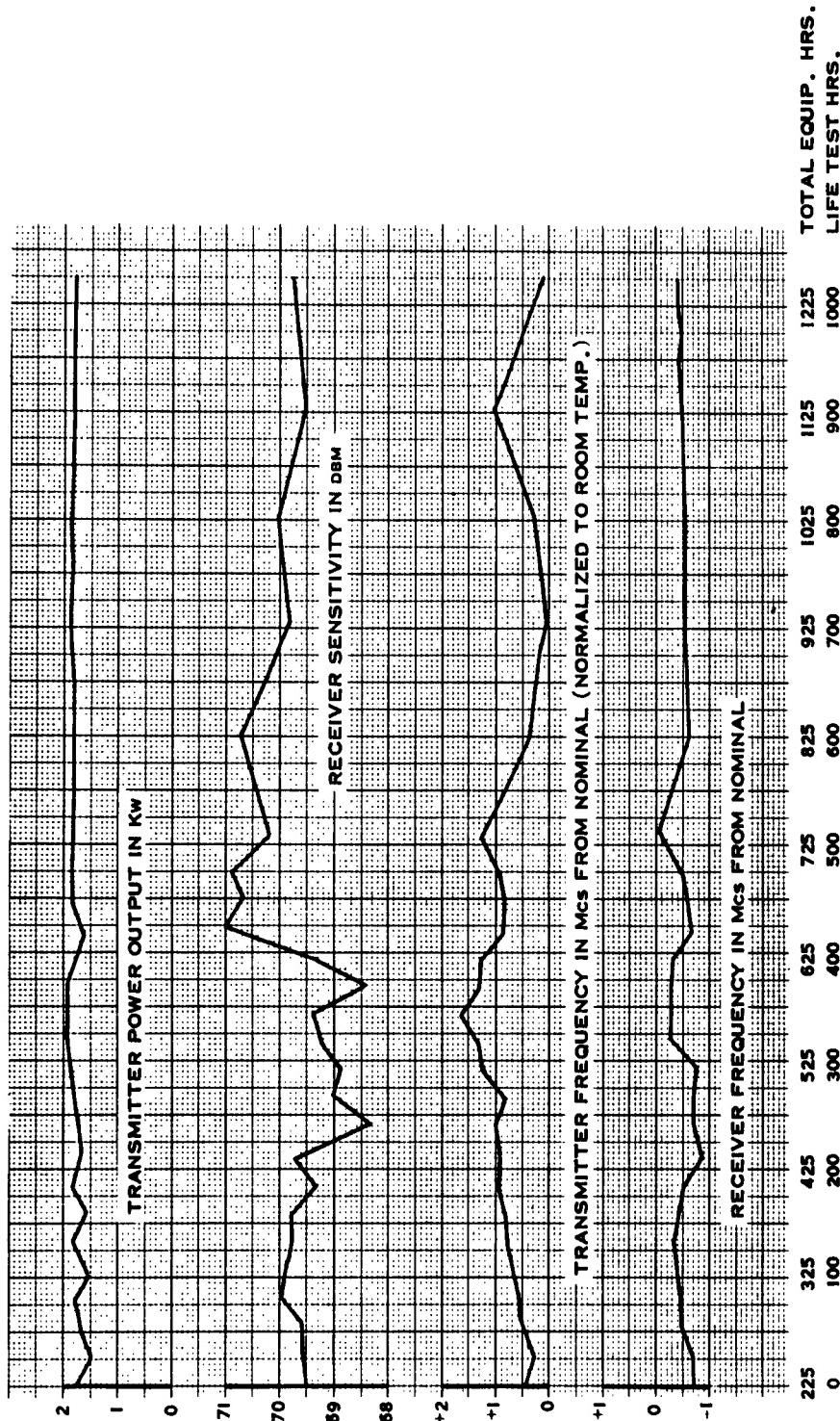


Fig. 1 Functional Variations During 1000-Hour Life Test of WDL-RT-5A Radar Beacon Transponder with 6-Command Decoder (Serial No. 550)

APPENDIX A

LIFE TEST
WDL-RT-5A
RADAR BEACON TRANSPONDER
WITH
6-COMMAND DECODER
DATA SHEETS

(Check One)		INCOMING	RTM	224.4	MODEL NO.	RT-5A
FINAL					SERIAL NO.	550
REPAIR		LIFE TEST START			DATE	6-15-62
TABLE IV ACCEPTANCE TEST TRANSISTORIZED RADAR TRANSPONDER (including 6 Command Decoder)						
ITEM	PARAGRAPH	PROCEDURE REFERENCE	TEST CONDITION	LIMITS	ACCEPT	REJECT
1.	4.3.7.1	(1) Countdown during vibration change (2) Transmitter Pulse Amplitude change (3) False Command (4) Command Drop-out	Ambient Operate	1% MAX 10% MAX		
2.	4.3.7.2	Shock	Ambient Non-operate	None None	30g 1/2 sine 6 millisecond	
3.	4.3.7.3	Pressurization	Ambient--Last Test Non-operate	No leaks apparent in 10 minutes		
4.	4.3.3.2	(1) Input power no command (2) Input power commanding	+19°C +74°C 16° to 31°	AMBIENT	ACCEPT	REJECT
5.	4.3.4.1	Receiver Frequency	+2 mc w/add 0.1 mc/1°c	mc mc vdc vdc	mc - .65 2.783	
6.	4.3.4.2	Temp. Monitor (Ref.)	1 °C 2 °C 3 °C	-65 to -70dbm	dbm dbm dbm	69.5
7.	4.3.4.3	Sensitivity	greater than + 3 mc less than + 5 mc	mc mc	mc +4.38	
		Bandwidth	greater than - 3 mc less than - 5 mc	mc mc	-5.00	
			8 ± 2 mc	mc mc	9.38	mc

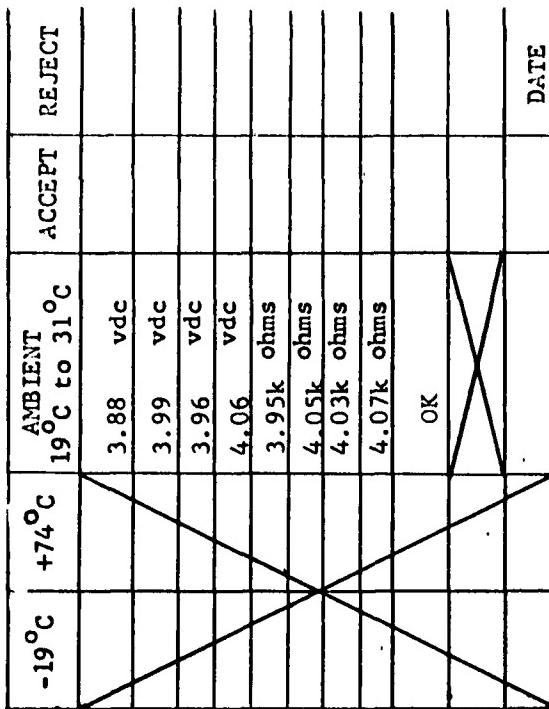
MODEL NO.		RT-5A		RT-5A Ser #5550	
SERIAL NO.		LIFE TEST START			
ITEM	PARAGRAPH		PROCEDURE REFERENCE	-19°C	+74°C
8.	4.3.4.4	Dynamic Range	0 → -65 dbm no countdown		OK
9.	4.3.4.5	Image Rejection	+125 mc 30 db MIN -125 mc 30 db MIN		>65
10.	4.3.4.6	Random Triggers	5 pulses per second MAX	pps	pps
11.	4.3.4.7	Receiver Monitor	(1) 5000 ohms MAX (2) 0.pps 0.5VDC MAX	ohms	ohms 4.76 ohms
			(3) 410 pps (4) 820 pps (5) 1230 pps (6) 1600 pps	vdc	.004 vdc
			3.0 to 4.5 vdc	vdc	.754 vdc
				vdc	1.868 vdc
				vdc	3.003 vdc
				vdc	vdc
12.	4.3.4.8	Pulse acceptance and pulse rejection	(1) +0.5 μs MIN (2) -0.5 μs MIN (3) +8% of Tb MAX (4) -8% of Tb MAX	μs	μs +1.1 μs μs -0.95 μs μs +1.35 μs μs -1.1 μs
13.	4.3.5.1	Transmitter pulse width	0.8 ± 0.2 μs		0.7 μs
14.	4.3.5.2	Transmitter Power	1 Kw to 2.5 Kw	Kw	Kw
15.	4.3.5.3	Transmitter frequency	± 2 mc w/add.	mc	mc +0.8 mc
16.	4.3.5.4	Temp. monitor (reference)	0.1 mc/10C	vdc	vdc 2.889
17.	4.3.5.5	System Delay	1.0 ± 0.5 μs	μs	μs 1.05 μs
		Change in delay	0.25 μs MAX		0.05 μs

MODEL NO. RT-5A
SERIAL NO. 550

PHILCO

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RT-5A Ser. #5550
6-15-62



MODEL NO.	RT-5	LIFE TEST START	PROCEDURE REFERENCE	LIMITS
SERIAL NO.	550	PARAGRAPH		
22.	4.3.6.3	Tone Monitor		(1) 3.0 to 4.5 vdc (2) 3.0 to 4.5 vdc (3) 3.0 to 4.5 vdc (4) 3.0 to 4.5 vdc (5) 5000 ohms MAX (6) 5000 ohms MAX (7) 5000 ohms MAX (8) 5000 ohms MAX
23.	4.3.6.2.2	30 cps Interference	No false tone	OK
24.	4.3.7.3	Temperature Tests	-19°C and +74°C	
25	4.1	Quality Assurance		DATE

PHILCO

Operator	Kenneth L. Seaton	6-19-62
Supervisor WDL		
Air Force Inspector		
Q/C WDL	John M. Ellwanger	6-15-62

Running Time Meter 0226.4

(Check One)
 INCOMING _____
 FINAL _____
 REPAIR _____
 1st 25 HR TEST OF LIFE TEST
LCO

TABLE IV

ACCEPTANCE TEST
 TRANSISTORIZED RADAR TRANSPONDER
 (including 6 Command Decoder)

ITEM	PARAGRAPH	PROCEDURE REFERENCE	TEST CONDITION	LIMITS		ACCEPT	REJECT
				17 MAX	10% MAX		
1.	4.3.7.1	(1) Countdown during vibration (2) Transmitter Pulse Amplitude change (3) False Command (4) Command Drop-out	Ambient Operate	None	None		
2.	4.3.7.2	Shock	Ambient Non-operate	30g 1/2 sine 6 millisecond			
3.	4.3.7.3	Pressurization	Ambient--Last Test Non-operate	No leaks apparent in 10 minutes			
<hr/>							
A-5							
4.	4.3.3.2	(1) Input power no command (2) Input power commanding	50 watts MAX 60 watts MAX	+19°C +74°C 16° to 31°	33.6 watts 37.2 watts	ACCEPT	REJECT
5.	4.3.4.1	Receiver Frequency	+2 mc w/add 0.1 mc/10C	mc vdc	mc vdc	-0.622 mc	
		Temp. Monitor (Ref.) $\left\{ \begin{array}{l} 1+32.2^\circ C \\ 2+33.8^\circ C \\ 3+33.8^\circ C \end{array} \right\}$	ambient		2.842		
6.	4.3.4.2	Sensitivity	-65 to -70dbm	dbm	-69.6 dbm		
7.	4.3.4.3	Bandwidth	greater than + 3 mc less than + 5 mc greater than - 3 mc less than - 5 mc 8 ± 2 mc	mc mc mc mc mc	mc mc mc mc 9.35 mc	+4.49 -4.86 mc	

ITEM	1st PARAGRAPH	PROCEDURE REFERENCE	LIMITS	-19°C	+74°C	AMBIENT 19°C to 31°C	ACCEPT	REJECT
8.	4.3.4.4	Dynamic Range	0 → -65 dbm no countdown			> 65 db		
9.	4.3.4.5	Image Rejection	+125 mc 30 db MIN -125 mc 30 db MIN			> 60 db		
10.	4.3.4.6	Random Triggers	5 pulses per second MAX	pps	pps OK	pps		
11.	4.3.4.7	Receiver Monitor	(1) 5000 ohms MAX (2) 0.pps 0.5VDC MAX	ohms	ohms 4.75 ohms			
			(3) 410 pps (4) 820 pps (5) 1230 pps (6) 1600 pps	vdc	vdc 0.006 vdc	vdc		
				vdc	vdc 0.748 vdc	vdc		
				vdc	vdc 1.858 vdc	vdc		
				vdc	vdc 2.977 vdc	vdc		
			3.0 to 4.5 vdc	vdc	vdc vdc	vdc		
			3.0 to 4.5 vdc		3.969			
12.	4.3.4.8	Pulse acceptance and pulse rejection	(1) +0.5 μs MIN (2) -0.5 μs MIN (3) +8% of Tb MAX (4) -8% of Tb MAX	μs	μs +1.15 μs	μs		
13.	4.3.5.1	Transmitter pulse width	0.8 ± 0.2 μs	μs	μs -1.1 μs	μs	0.7 μs	
14.	4.3.5.2	Transmitter Power	1 Kw to 2.5 Kw	Kw	Kw 61.9db Kw 1.56			
15.	4.3.5.3	Transmitter frequency	± 2 mc w/add.	mc	mc +0.456 mc			
		Temp. monitor (reference)	0.1 mc/10C	vdc	vdc 2.96 vdc			
16.	4.3.5.4	System Delay	1.0 ± 0.5 μs	μs	μs 1.05 μs			
17.	4.3.5.5	Change in delay	0.25 μs MAX		0.1 μs			

MODEL NO. RT-SA
SERIAL NO. 550
1st 25HR TEST
PHILCO

MODEL NO.
SERIAL NO.

PHILCO

<u>ITEM</u>	<u>PARAGRAPH</u>	<u>PROCEDURE REFERENCE</u>	<u>LIMITS</u>		<u>ACCEPT</u>	<u>REJECT</u>
			-19°C	+74°C	19°C to 31°C	
18.	4.3.5.6	Temperature Monitor	4.7	VDC MAX		
		1 36.2 °C	vdc	vdc		
		2 37.2 °C				
		3 36.2 °C				
19.	4.3.5.7	Transmitter Monitor	(1) 5000 ohms MAX	ohms	3.29 ohms	
			(2) 0.5 VDC MAX	vdc	0.008 vdc	
			(3) 410 pps	vdc	1.289 vdc	
			(4) 820 pps	vdc	2.390 vdc	
			(5) 1230 pps	vdc	3.302 vdc	
			(6) 1600 pps	vdc	3.304 vdc	
			3.0 to 4.5 vdc			
20.	4.3.6.1	Command Acceptance	(1) A & B +2% MIN	OK	OK	
	+25°	A +3.2 - 3.15	(2) B & C +2% MIN	OK	OK	
		B +3.4 - 3.1	(3) A & D +2% MIN	OK	OK	
		C +3.4 - 3.5	(4) A & C +2% MIN	OK	OK	
		D +3.5 - 3.2	(5) B & D +2% MIN	OK	OK	
			(6) C & D +2% MIN	OK	OK	
21.	4.3.6.2	Command Monitor	(1) short	OK	OK	
			(2) short	OK	OK	
			(3) short	OK	OK	
			(4) short	OK	OK	
			(5) short	OK	OK	
			(6) short	OK	OK	
			(7) inf.	OK	OK	
			(8) inf.	OK	OK	
			(9) inf.	OK	OK	
			(10) inf.	OK	OK	
			(11) inf.	OK	OK	
			(12) inf.	OK	OK	

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MODEL NO.
SERIAL NO.

PHILCO

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WESTERN DEVELOPMENT LABORATORIES

(Check One)
 INCOMING RTM 0280.4
 FINAL
 FAIR
 LIFE TEST 2nd 25HR PERIOD

MODEL NO. RT-5A
 SERIAL NO. 550
 DATE 6-20-62

TABLE IV

ACCEPTANCE TEST
 TRANSISTORIZED RADAR TRANSPONDER
 (including 6 Command Decoder)

CO	ITEM	PARAGRAPH	PROCEDURE REFERENCE	TEST CONDITION	LIMITS	ACCEPT	REJECT
1.	4.3.7.1	(1) Countdown during vibration (2) Transmitter Pulse Amplitude change (3) False Command (4) Command Drop-out	Ambient Operate	1% MAX 10% MAX			
2.	4.3.7.2	Shock	Ambient Non-operate	None None			
3.	4.3.7.3	Pressurization	Ambient--Last Test Non-operate	30g 1/2 sine 6 millisecond	No leaks apparent in 10 minutes		

		-19° C	+74° C	AMB IENT			
A - 4.	4.3.3.2	(1) Input power no command (2) Input power commanding	50 watts MAX 60 watts MAX	16° to 31°	ACCEPT	REJECT	
5.	4.3.4.1	Receiver Frequency	+2 mc w/add 0.1 mc/10C	mc mc vdc	- .41 mc vdc		
		Temp. Monitor (Ref.)	1 29.5° C 2 30.5° C 3 30.250C	2.59			
6.	4.3.4.2	Sensitivity	-65 to -70dbm	dbm	69.6 dbm		
7.	4.3.4.3	Bandwidth	greater than + 3 mc less than + 5 mc greater than - 3 mc less than - 5 mc	mc mc mc mc	+4.05 mc -4.97 mc mc mc		
			8 ± 2 mc		9.02		

ITEM	PARAGRAPH	PROCEDURE REFERENCE	LIMITS	-19°C	+74°C	AMBIENT 19°C to 31°C	ACCEPT	REJECT
8.	4.3.4.4	Dynamic Range	0 → -65 dbm no countdown			OK		
9.	4.3.4.5	Image Rejection	+125 mc 30 db MIN -125 mc 30 db MIN			>65db		
10.	4.3.4.6	Random Triggers	5 pulses per second MAX	pps	pps	pps	none	
11.	4.3.4.7	Receiver Monitor	(1) 5000 ohms MAX (2) 0.pps 0.5VDC MAX	ohms	ohms	4.74kohms		
			(3) 410 pps (4) 820 pps (5) 1230 pps (6) 1600 pps	vdc	vdc	.005	vdc	
			3.0 to 4.5 vdc			4.00		
12.	4.3.4.8	Pulse acceptance and pulse rejection	(1) +0.5 μs MIN (2) -0.5 μs MIN (3) +8% of Tb MAX (4) -8% of Tb MAX	μs	μs	+1.2	μs	
13.	4.3.5.1	Transmitter pulse width	0.8 ± 0.2 μs	μs	μs	-1.1	μs	0.7
14.	4.3.5.2	Transmitter Power	1 Kw to 2.5 Kw	Kw	Kw	1.71	Kw	
15.	4.3.5.3	Transmitter frequency	± 2 mcw/add.	mc	mc	+.8	mc	
		Temp. monitor (reference)	0.1 mc/19C	vdc	vdc	2.86	vdc	
16.	4.3.5.4	System Delay	1.0 ± 0.5 μs	μs	μs	1.05	μs	
17.	4.3.5.5	Change in delay	0.25 μs MAX			- .05		

MODEL NO. RT-5A
SERIAL NO. 550

2nd 25 HR PERIOD OF LIFE TEST
ITEM PART PARAGRAPH

PROCEDURE REFERENCE

ITEM	PART	PARAGRAPH	PROCEDURE	REFERENCE	<u>LIMITS</u>		ACCEPT	REJECT
					-19° C	+74° C		
18.	4.3.5.6	Temperature Monitor			4.7 VDC MAX			
		135.0 °C	vdc					
		236.0 °C	vdc					
		335.5 °C	vdc					
19.	4.3.5.7	Transmitter Monitor			(1) 5000 ohms MAX	ohms	3.29k ohms	
			vdc	vdc	(2) 0.5 VDC MAX	vdc	.007 vdc	
			vdc	vdc	(3) 410 pps	vdc	1.29 vdc	
			vdc	vdc	(4) 820 pps	vdc	2.39 vdc	
			vdc	vdc	(5) 1230 pps	vdc	3.32 vdc	
			vdc	vdc	(6) 1600 pps	vdc	4.03 vdc	
					3.0 to 4.5 vdc			
20.	4.3.6.1	Command Acceptance			(1) A & B +2% MIN		OK	
		A +3.2 - 3.3			(2) B & C +2% MIN		OK	
		B +3.16 - 3.2			(3) A & D +2% MIN		OK	
		C +3.4 - 3.4			(4) A & C +2% MIN		OK	
		D +3.25 - 3.1			(5) B & D +2% MIN		OK	
					(6) C & D +2% MIN		OK	
21.	4.3.6.2	Command Monitor			(1) short		OK	
					(2) short		OK	
					(3) short		OK	
					(4) short		OK	
					(5) short		OK	
					(6) short		OK	
					(7) Inf.		OK	
					(8) Inf.		OK	
					(9) Inf.		OK	
					(10) Inf.		OK	
					(11) Inf.		OK	
					(12) Inf.		OK	

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WDL-TR1946

WESTERN DEVELOPMENT LABORATORIES

MODEL NO. RT-5A
 SERIAL NO. 550
 2nd 25HR PERIOD OF LIFE TEST

ITEM	PARAGRAPH	PROCEDURE REFERENCE	LIMITS	AMBIENT			ACCEPT	REJECT
				-19°C	+74°C	19°C to 31°C		
22.	4.3.6.3	Tone Monitor	(1) 3.0 to 4.5 vdc (2) 3.0 to 4.5 vdc (3) 3.0 to 4.5 vdc (4) 3.0 to 4.5 vdc (5) 5000 ohms MAX (6) 5000 ohms MAX (7) 5000 ohms MAX (8) 5000 ohms MAX	3.92 vdc	4.03 vdc	4.01 vdc		
23.	4.3.6.2.2	30 cps Interference	No false tone	OK				
24.	4.3.7.3	Temperature Tests	-19°C and +74°C					
25.	4.1	Quality Assurance					DATE	

WDL-TR1946

Kenneth J. Seaton 6-21-62

Operator

Supervisor WDL

Air Force
Inspector

Q/C WDL

George R. Reagan 6-21-62

Running Time Meter 02826

(Check One)		INCOMING	RTM	0324-2	TABLE IV		MODEL NO.	RT-5A
FINAL					ACCEPTANCE TEST		SERIAL NO.	55J
REPAIR					TRANSISTORIZED RADAR TRANSPONDER		DATE	
3rd 25 HR. TEST OF LIFETEST					(including 6 Command Decoder)		6-23-62	
ITEM	ITEM	PARAGRAPH	PROCEDURE REFERENCE	TEST CONDITION	LIMITS	TEST CONDITION	LIMITS	TEST CONDITION
1.	1.	4.3.7.1	(1) Countdown during vibration (2) Transmitter Pulse Amplitude change (3) False Command (4) Command Drop-out	Ambient Operate	1% MAX 10% MAX	1% MAX 10% MAX	None None	
2.	2.	4.3.7.2	Shock	Ambient Non-operate	30g 1/2 sine 6 millisecond	30g 1/2 sine 6 millisecond		
3.	3.	4.3.7.3	Pressurization	Ambient--Last Test Non-operate	No leaks apparent in 10 minutes	No leaks apparent in 10 minutes		
					-19°C +74°C	16° to 31°	AMBIENT	AMBIENT
A 4.	4.	4.3.3.2	(1) Input power no command (2) Input power commanding	50 watts MAX 60 watts MAX		33.7 watts 37.4 watts	ACCEPT	REJECT
5.	5.	4.3.4.1	Receiver Frequency	+2 mc w/add 0.1 mc/10C	mc vdc	-.4 mc 2.859 vdc		
			Temp. Monitor (Ref.)	132.5°C 233.5°C 333.5°C	dbm	dbm	-70.0 dbm	
6.	6.	4.3.4.2	Sensitivity	-65 to -70dbm				
7.	7.	4.3.4.3	Bandwidth	greater than + 3 mc less than + 5 mc greater than - 3 mc less than - 5 mc	mc mc mc mc	+4.24 mc -4.94 mc 9.16 mc		
				8 ± 2 mc				6-23-62

-19°C	+74°C	AMBIENT 19°C to 31°C	ACCEPT	REJECT
		OK		
		> 65 db		
PPS	PPS	none PPS		
ohms	ohms	4.73k ohms		
vdc	vdc	0.004 vdc		
vic	vdc	0.749 vdc		
vdc	vdc	1.871 vdc		
vdc	vdc	3.001 vdc		
vdd	vdc	4.002 vdc		
μs	μs	+1.0 μs		
μs	μs	-1.0 μs		
μs	μs	+1.2 μs		
μs	μs	-1.2 μs		
		0.7 μs		
Kw	Kw	1.82 Kw		
mc	mc	+ .85 mc		
dc	vdc	2.969 vdc		
μs	μs	1.05 μs		
		-0.05 μs		
		6-23-62		

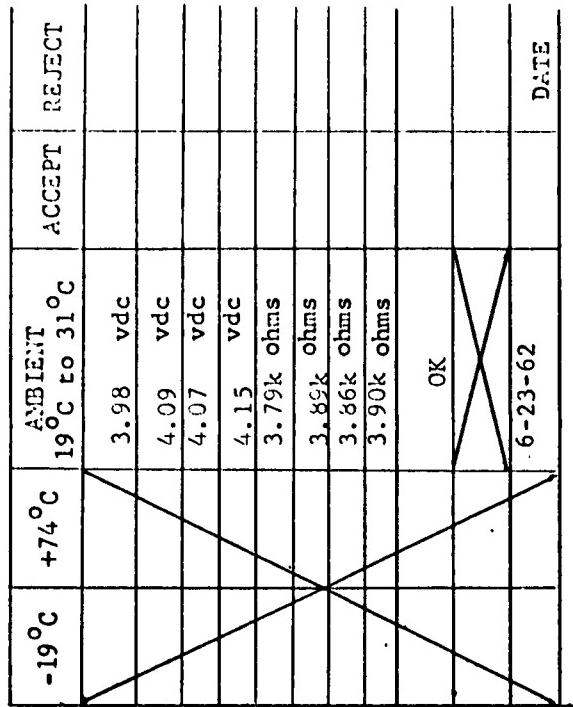
RT-5A
500
500

PHILCO

A-14

<u>ITEM</u>	<u>PARAGRAPH</u>	<u>PROCEDURE REFERENCE</u>	<u>LIMITS</u>	<u>-19°C</u>		<u>+74°C</u>		<u>AMBIENT 19°C to 31°C</u>		<u>ACCEPT</u>	<u>REJECT</u>
				vdc	vdc	vdc	vdc	ohms	ohms		
18.	4.3.5.6	Temperature Monitor	4.7 VDC MAX								
			135.5 °C								
			236.5 °C								
			336.5 °C								
19.	4.3.5.7	Transmitter Monitor	(1) 5000 ohms MAX (2) 0.5 VDC MAX								
			(3) 410 pps								
			(4) 820 pps								
			(5) 1230 pps								
			(6) 1600 pps								
			3.0 to 4.5 vdc								
20.	4.3.6.1	Command Acceptance	(1) A & B +2% MIN (2) B & C +2% MIN (3) A & D +2% MIN (4) A & C +2% MIN (5) B & D +2% MIN (6) C & D +2% MIN								
			A + 3.2 - 3.2								
			B + 3.3 - 3.3								
			C + 3.5 - 3.53								
			D + 3.2 - 3.16								
21.	4.3.6.2	Command Monitor	(1) short (2) short (3) short (4) short (5) short (6) short (7) inf. (8) inf. (9) inf. (10) inf. (11) inf. (12) inf.								

MODEL NO. SERIAL NO.	RT-5A 550	3rd 25 HR. TEST OF LIFETEST PROCEDURE REFERENCE	6-23-62
ITEM	PARAGRAPH	LIMITS	
22.	4.3.6.3	Tone Monitor	(1) 3.0 to 4.5 vdc (2) 3.0 to 4.5 vdc (3) 3.0 to 4.5 vdc (4) 3.0 to 4.5 vdc (5) 5000 ohms MAX (6) 5000 ohms MAX (7) 5000 ohms MAX (8) 5000 ohms MAX
23.	4.3.6.2.2	30 cps Interference	No false tone
24.	4.3.7.3	Temperature Tests	-19°C and +74°C
25.	4.1	Quality Assurance	



ITEM	PARAGRAPH	TEST	RESULT	DATE
22.	4.3.6.3	Tone Monitor	OK	6-23-62
23.	4.3.6.2.2	30 cps Interference	OK	
24.	4.3.7.3	Temperature Tests	OK	
25.	4.1	Quality Assurance	OK	

A-16

Operator Kenneth L. Seaton 6-23-62
 Supervisor WDL
 Air Force Inspector
 Q/C WDL C. Smith

Running Time Meter 0306.2

(Check One)

INCOMING	RTM	0329.2
FINAL		
REPAIR		

HILCO

TABLE IV

ITEM	PARAGRAPH	PROCEDURE REFERENCE	TEST CONDITION		LIMITS	ACCEPT	REJECT
			Ambient	Operate			
1.	4.3.7.1	(1) Countdown during vibration (2) Transmitter Pulse Amplitude change (3) False Command (4) Command Drop-out	Ambient	Operate	1% MAX 10% MAX	1% MAX 10% MAX	
					None	None	
2.	4.3.7.2	Shock	Ambient	Non-operate	30g	1/2 sine 6 millisecond	
3.	4.3.7.3	Pressurization	Ambient--Last Test Non-operate	No leaks apparent in 10 minutes			

ACCEPTANCE TEST
TRANSISTORIZED RADAR TRANSPONDER
(including 6 Command Decoder)

LIFE TEST, 4th 25 HR. PERIOD

ITEM	PARAGRAPH	PROCEDURE REFERENCE	TEST CONDITION		LIMITS	ACCEPT	REJECT
			Ambient	Operate			
1.	4.3.7.1	(1) Countdown during vibration (2) Transmitter Pulse Amplitude change (3) False Command (4) Command Drop-out	Ambient	Operate	1% MAX 10% MAX	1% MAX 10% MAX	
					None	None	
2.	4.3.7.2	Shock	Ambient	Non-operate	30g	1/2 sine 6 millisecond	
3.	4.3.7.3	Pressurization	Ambient--Last Test Non-operate	No leaks apparent in 10 minutes			

ITEM	PARAGRAPH	PROCEDURE REFERENCE	TEST CONDITION		LIMITS	ACCEPT	REJECT
			Ambient	Operate			
1.	4.3.7.1	(1) Countdown during vibration (2) Transmitter Pulse Amplitude change (3) False Command (4) Command Drop-out	Ambient	Operate	1% MAX 10% MAX	1% MAX 10% MAX	
					None	None	
2.	4.3.7.2	Shock	Ambient	Non-operate	30g	1/2 sine 6 millisecond	
3.	4.3.7.3	Pressurization	Ambient--Last Test Non-operate	No leaks apparent in 10 minutes			

A-17

ITEM	PARAGRAPH	PROCEDURE REFERENCE	TEST CONDITION		LIMITS	ACCEPT	REJECT
			Ambient	Operate			
1.	4.3.3.2	(1) Input power no command (2) Input power commanding	50 watts MAX 60 watts MAX		33.6 watts 37.2 watts		
2.	4.3.4.1	Receiver Frequency	+2 mc w/add $\frac{0.1 \text{ mc}}{1 \text{ loc}}$	mc mc	- .38 mc		
3.	4.3.4.2	Temp. Monitor (Ref.)	131.5°C 233.0°C 332.3°C	-65 to -70dbm	2.779 vdc		
4.	4.3.4.3	Sensitivity	greater than + 3 mc less than + 5 mc	mc mc	+4.26 mc		
5.	4.3.4.4	Bandwidth	greater than - 3 mc less than - 5 mc	mc mc	-5.00 mc		
6.	4.3.4.5		8 ± 2 mc	mc	9.26 mc		

ITEM	PARAGRAPH	TEST OF LIFE TEST PROCEDURE REFERENCE	LIMITS	-19°C	+74°C	AMBIENT 19°C TO 31°C	ACCEPT	REJECT
8.	4.3.4.4	Dynamic Range	0 → -65 dbm no countdown	OK				
9.	4.3.4.5	Image Rejection	+125 mc 30 db MIN -125 mc 30 db MIN			>65 db		
10.	4.3.4.6	Random Triggers	5 pulses per second MAX	pps	pps	none pps		
11.	4.3.4.7	Receiver Monitor	(1) 5000 ohms MAX (2) 0.pps 0.5VDC MAX	ohms	ohms	4.7K ohms		
			(3) 410 pps	vdc	vdc	• 004 vdc		
			(4) 820 pps	vdc	vdc	1.866 vdc		
			(5) 1230 pps	vdc	vdc	2.974 vdc		
			(6) 1600 pps	vdd	vdc	3.968 vdc		
			3.0 to 4.5 vdc					
12.	4.3.4.8	Pulse acceptance and pulse rejection	(1) +0.5 μs MIN (2) -0.5 μs MIN (3) +8% of Tb MAX (4) -8% of Tb MAX	μs	μs	+1.05 μs -1.0 μs +1.25 μs -1.20 μs		
13.	4.3.5.1	Transmitter pulse width	0.8 ± 0.2 μs			0.7 μs		
14.	4.3.5.2	Transmitter Power	1 Kw to 2.5 Kw	Kw	Kw	1.53 Kw		
15.	4.3.5.3	Transmitter frequency	± 2 mc w/add.	mc	mc	+1.04 mc		
16.	4.3.5.4	Temp. monitor (reference)	0.1 mc/1°C	vdc	vdc	3.05 vdc		
17.	4.3.5.5	System Delay	1.0 ± 0.5 μs	μs	μs	1.05 μs		
		Change in delay	0.25 μs MAX			-0.05 μs		

MODEL NO. RT-5A
SERIAL NO. 550

4th 25 HR.

TEST

OF LIFE TEST

PROCEDURE REFERENCE

PHILCO

MODEL NO. RT-5A
 SERIAL NO. 550
ITEM PARAGRAPH 4th 25 HR. TEST OF LIFE TEST
PROCEDURE REFERENCE

			<u>6-25-62</u>		AMBIENT 19°C to 31°C	ACCEPT	REJECT
			-19°C	+74°C			
18.	4.3.5.6	Temperature Monitor	4.7 VDC MAX	vdc	vdc	3.08 vdc	
					ohms	3.28k ohms	
					vdc	0.003 vdc	
19.	4.3.5.7	Transmitter Monitor	(1) 5000 ohms MAX (2) 0.5 VDC MAX	vdc	vdc	1.296 vdc	
			(3) 410 pps	vdc	vdc	2.409 vdc	
			(4) 820 pps	vdc	vdc	3.336 vdc	
			(5) 1230 pps	vdc	vdc	4.054 vdc	
			(6) 1600 pps	vdc	vdc		
			3.0 to 4.5 vdc				
20.	4.3.6.1	Command Acceptance	(1) A & B +2% MIN (2) B & C +2% MIN (3) A & D +2% MIN (4) A & C +2% MIN (5) B & D +2% MIN (6) C & D +2% MIN			OK	
			A + 3.50 - 3.50			OK	
			B + 3.3 - 3.2			OK	
			C + 3.4 - 3.5			OK	
			D + 3.2 - 3.13			OK	
21.	4.3.6.2	Command Monitor	(1) short (2) short (3) short (4) short (5) short (6) short (7) inf. (8) inf. (9) inf. (10) inf. (11) inf. (12) inf.			OK	

PHILCO

ITEM	MODEL NO.	SERIAL NO.	PARAGRAPH	TEST OF LIFE TEST 4th 25 HR. PROCEDURE REFERENCE
22.	RT-5A 550		4.3.6.3	Tone Monitor
23.			4.3.6.2.2	30 cps Interference
24.			4.3.7.3	Temperature Tests
25			4.1	Quality Assurance

A-20

PHILCO

(Check One)
 INCOMING RTM 0355.9
FINAL
REPAIR
ILCO

TABLE IV

ACCEPTANCE TEST
 TRANSISTORIZED RADAR TRANSPONDER
 (including 6 Command Decoder)

ITEM	PARAGRAPH	PROCEDURE REFERENCE	TEST CONDITION	LIMITS	ACCEPT	REJECT
1.	4.3.7.1	(1) Countdown during vibration (2) Transmitter Pulse Amplitude change (3) False Command (4) Command Drop-out	Ambient Operate	1% MAX 10% MAX		
2.	4.3.7.2	Shock	Ambient Non-operate	None None	30g 1/2 sine 6 millisecond	
3.	4.3.7.3	Pressurization	Ambient--Last Test Non-operate	No leaks apparent in 10 minutes		

A-21.	4.3.3.2	(1) Input power no command (2) Input power commanding	50 watts MAX 60 watts MAX	-19°C	+74°C	16° to 31°	ACCEPT	REJECT
5.	4.3.4.1	Receiver Frequency	+2 mc w/add $\frac{+2}{0.1}$ mc/10C	mc	mc	-0.3 mc		
		Temp. Monitor (Ref.)	130.1°C 232.0°C 332.0°C	vdc	vdc	2.719 vdc		
6.	4.3.4.2	Sensitivity	-65 to -70dbm	dbm	dbm	-69.8 dbm		
7.	4.3.4.3	Bandwidth	greater than + 3 mc less than + 5 mc	mc	mc	+4.27 mc		
			greater than - 3 mc less than - 5 mc	mc	mc	-4.98 mc		
			8 ± 2 mc	mc	mc	9.25 mc		

ITEM	PARAGRAPH	PROCEDURE REFERENCE	LIMITS	-19°C	+74°C	AMBIENT 19°C to 31°C	ACCEPT	REJECT
8.	4.3.4.4	Dynamic Range	0 → -65 dbm no countdown			OK		
9.	4.3.4.5	Image Rejection	+125 mc 30 db MIN -125 mc 30 db MIN			>65db		
10.	4.3.4.6	Random Triggers	5 pulses per second MAX	pps	pps	none		
11.	4.3.4.7	Receiver Monitor	(1) 5000 ohms MAX (2) 0 pps 0.5VDC MAX (3) 410 pps (4) 820 pps (5) 1230 pps (6) 1600 pps 3.0 to 4.5 vdc	ohms	ohms	4.76kohms		
12.	4.3.4.8	Pulse acceptance and pulse rejection	(1) +0.5 μs MIN (2) -0.5 μs MIN (3) +8% of Tb MAX (4) -8% of Tb MAX 0.8 ± 0.2 μs	μs	μs	+1.2 μs	.7 μs	
13.	4.3.5.1	Transmitter pulse width	1 Kw to 2.5 Kw	Kw	1.82 Kw			
14.	4.3.5.2	Transmitter Power	± 2 mc w/add.	mc	+1.2 mc			
15.	4.3.5.3	Transmitter frequency	0.1 mc/loc	vdc	2.89 vdc			
16.	4.3.5.4	Temp. monitor (reference)	1.0 ± 0.5 μs	μs	1.05 μs			
17.	4.3.5.5	System Delay	0.25 μs MAX		-0.05 μs			
		Change in delay						

MODEL NO.
SERIAL NO.**PHILCO**

MODEL NO. RT-5A
 SERIAL NO. 550 5th 25 HR. TEST OF LIFE TEST
ITEM PARAGRAPH PROCEDURE REFERENCE

PHILCO

			6-28-62	LIMITS		ACCEPT / REJECT
				-19°C	+74°C	
18.	4.3.5.6	Temperature Monitor	4.7 VDC MAX	vdc	vdc	2.95 vdc
	1	33.5 OC				
	2	36.0 OC				
	3	35.0 OC				
19.	4.3.5.7	Transmitter Monitor	(1) 5000 ohms MAX (2) 0.5 VDC MAX (3) 410 pps (4) 820 pps (5) 1230 pps (6) 1600 pps	ohms vdc vdc vdc vdc vdc	3.33k ohms .001 vdc 1.297 vdc 2.417 vdc 3.340 vdc 4.066 vdc	
20.	4.3.6.1	Command Acceptance	(1) A & B +2% MIN (2) B & C +2% MIN (3) A & D +2% MIN (4) A & C +2% MIN (5) B & D +2% MIN (6) C & D +2% MIN		OK OK OK OK OK OK	
A-23	A + 3.5 - 3.4 B + 3.3 - 3.3 C + 3.5 - 3.6 D + 3.2 - 3.2					
21.	4.3.6.2	Command Monitor	(1) short (2) short (3) short (4) short (5) short (6) short (7) inf. (8) inf. (9) inf. (10) inf. (11) inf. (12) inf.		OK OK OK OK OK OK OK OK OK OK OK OK	

ITEM	PARAGRAPH	PROCEDURE REFERENCE	LIMITS	-19°C	+74°C	AMBIENT 19°C to 31°C	ACCEPT	REJECT
22.	4.3.6.3	Tone Monitor	(1) 3.0 to 4.5 vdc (2) 3.0 to 4.5 vdc (3) 3.0 to 4.5 vdc (4) 3.0 to 4.5 vdc (5) 5000 ohms MAX (6) 5000 ohms MAX (7) 5000 ohms MAX (8) 5000 ohms MAX	3.95 vdc	4.06 vdc	4.03 vdc	4.12 vdc	
23.	4.3.6.2.2	30 cps Interference	No false tone					
24.	4.3.7.3	Temperature Tests	-19°C and +74°C					
25	4.1	Quality Assurance		6-28-62	6-28-62	6-28-62	6-28-62	6-28-62
			DATE					

A-24

MODEL NO.
RT-5A
SERIAL NO.
550**PHILCO**

WESTERN DEVELOPMENT LABORATORIES

Running Time Meter 357.7 hrs.

Kenneth L. Seaton 6-28-62

Operator

Supervisor WDL

Air Force
Inspector

George R. Reagan 6-28-62

Q/C WDL

(Check One)

RTM 0380.3
NICON INC

FINAL

1

TABLE IV

RT-5A
5-23-65
MODEL NO. _____
SERIAL NO. 55)
DATE

REPAIR _____ TEST OF LIFE _____ MEET _____

EFFECTIVE

**ACCEPTANCE TEST
TRANSISTORIZED RADAR TRANSPONDER
(including 6 Command Decoder)**

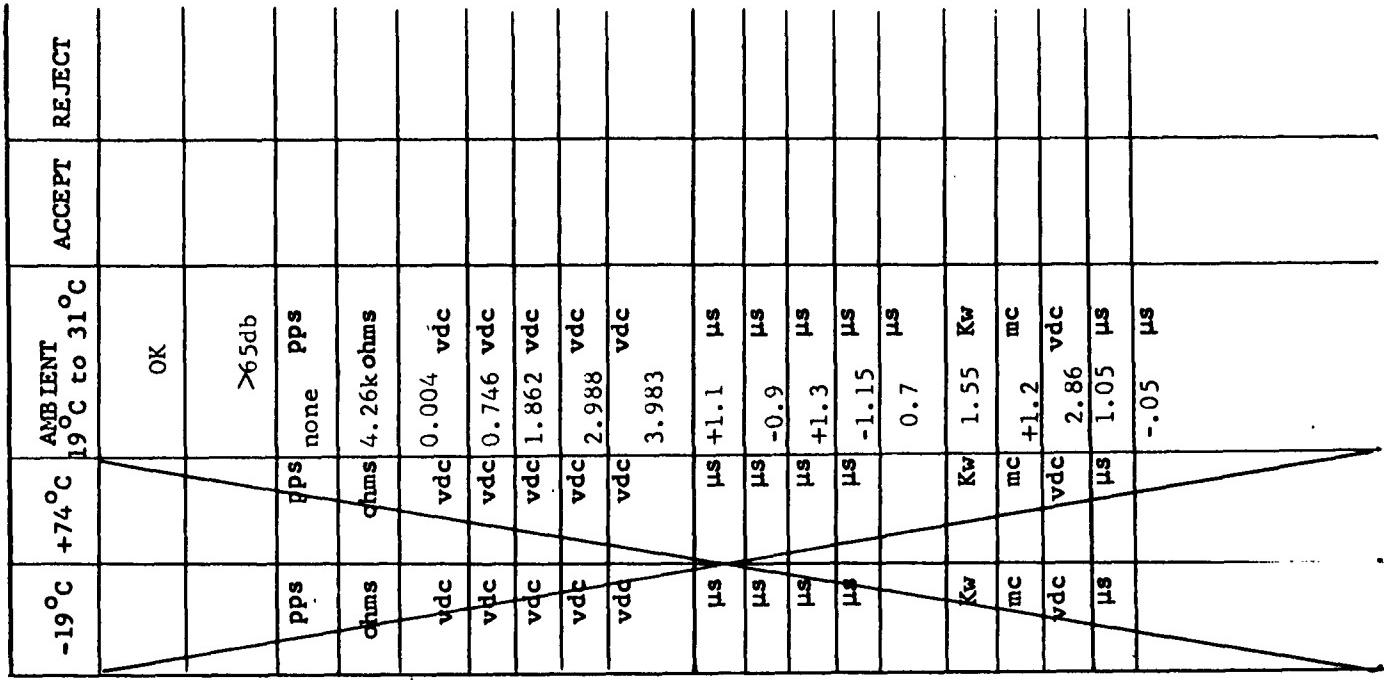
TABLE IV

<u>ITEM</u>	<u>PARAGRAPH</u>	<u>PROCEDURE REFERENCE</u>	<u>TEST CONDITION</u>	<u>LIMITS</u>	<u>ACCEPT</u>	<u>REJECT</u>
1.	4.3.7.1	(1) Countdown during vibration change (2) Transmitter Pulse Amplitude change (3) False Command (4) Command Drop-out	Ambient Operate	1% MAX 10% MAX		
2.	4.3.7.2	Shock	Ambient Non-operate	None None		
3.	4.3.7.3	Pressurization	Ambient--Last Test Non-operate	30g 1/2 sine 6 millisecond		
			No leaks apparent in 10 minutes			
4.	4.3.3.2	(1) Input power no command (2) Input power commanding	-19°C +74°C 50 watts MAX 60 watts MAX	16° to 31°	ACCEPT	REJECT
5.	4.3.4.1	Receiver Frequency	+2 mc w/add 0.1 mc/loc	mc mc - .38 mc		
6.	4.3.4.2	Temp. Monitor (Ref.)	130.0°C 222.0°C 31.8°C	vdc vdc -65 to -70dbm	2.69 vdc dbm dbm	-69.8 dbm
7.	4.3.4.3	Sensitivity	greater than + 3 mc less than + 5 mc	mc mc	+4.53 mc	
		Bandwidth	greater than - 3 mc less than - 5 mc	mc mc	-4.84 mc	
			8 ± 2 mc	mc mc	9.37 mc	

ITEM	PARAGRAPH	PROCEDURE REFERENCE	LIMITS
8.	4.3.4.4	Dynamic Range	0 → -65 dbm no countdown
9.	4.3.4.5	Image Rejection	+125 mc 30 db MIN -125 mc 30 db MIN
10.	4.3.4.6	Random Triggers	5 pulses per second MAX
11.	4.3.4.7	Receiver Monitor	(1) 5000 ohms MAX (2) 0 pps 0.5VDC MAX (3) 410 pps (4) 820 pps (5) 1230 pps (6) 1600 pps 3.0 to 4.5 vdc
A-26 12.	4.3.4.8	Pulse acceptance and pulse rejection	(1) +0.5 μs MIN (2) -0.5 μs MIN (3) +8% of Tb MAX (4) -8% of Tb MAX 0.8 ± 0.2 μs
13.	4.3.5.1	Transmitter pulse width	μs +1.1 μs μs -0.9 μs μs +1.3 μs μs -1.15 μs 0.7 μs
14.	4.3.5.2	Transmitter Power	Kw 1.55 Kw
15.	4.3.5.3	Transmitter frequency	mc +1.2 mc vdc 2.86 vdc
16.	4.3.5.4	Temp. monitor (reference)	0.1 mc/1°C 1.0 ± 0.5 μs
17.	4.3.5.5	System Delay	0.25 μs MAX -0.05 μs

MODEL NO. RT-5A
SERIAL NO. 550 6th 25 HR. TEST OF LIFE TEST

PHILCO



PHILCO
 MODEL NO. RT-5A
 SERIAL NO. 550 6th 25 HR. TEST OF LIFE TEST

ITEM	PARAGRAPH	PROCEDURE REFERENCE	LIMITS		6-30-62		AMBIENT 19°C to 31°C	ACCEPT	REJECT
			-19°C	+74°C	vdc	vdc			
18.	4.3.5.6	Temperature Monitor	4.7 VDC MAX						
		1 33.5 °C							
		2 34.5 °C							
		3 34.5 °C							
19.	4.3.5.7	Transmitter Monitor	(1) 5000 ohms MAX						
		(2) 0.5 VDC MAX							
		(3) 410 pps							
		(4) 820 pps							
		(5) 1230 pps							
		(6) 1600 pps							
		3.0 to 4.5 vdc							
20.	4.3.6.1	Command Acceptance	(1) A & B ±2% MIN						
		A + 3.5 - 3.4%							
		B + 3.4 - 3.3%							
		C + 3.6 - 3.2%							
		D + 3.5 - 3.2%							
21.	4.3.6.2	Command Monitor	(1) short						
		(2) short							
		(3) short							
		(4) short							
		(5) short							
		(6) short							
		(7) inf.							
		(8) inf.							
		(9) inf.							
		(10) inf.							
		(11) inf.							
		(12) inf.							

WDL-TR1946

(Check One)
 INCOMING _____ RTM 407.1
 FINAL _____
 REPAIR _____

TABLE IV
 ACCEPTANCE TEST

TRANSISTORIZED RADAR TRANSPONDER
 (including 6 Command Decoder)

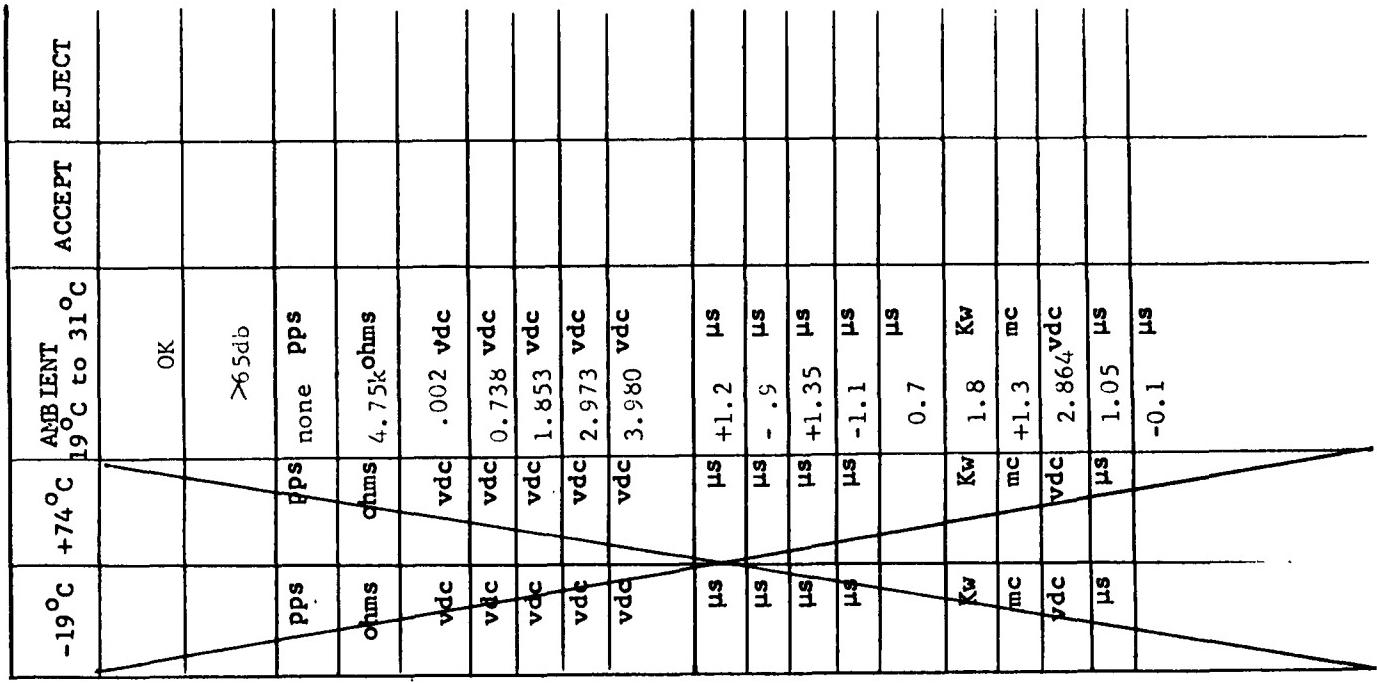
ITEM	PARAGRAPH	PROCEDURE REFERENCE	TEST CONDITION	LIMITS	ACCEPT	REJECT
1.	4.3.7.1	(1) Countdown during vibration (2) Transmitter Pulse Amplitude change (3) False Command (4) Command Drop-out	Ambient Operate	12 MAX 10% MAX		
2.	4.3.7.2	Shock	Ambient Non-operate	None None 30g 1/2 sine 6 millisecond		
3.	4.3.7.3	Pressurization	Ambient--Last Test Non-operate	No leaks apparent in 10 minutes		

		-19°C	+74°C	AMBIENT	ACCEPT	REJECT
A-4.	4.3.3.2	(1) Input power no command (2) Input power commanding	50 watts MAX 60 watts MAX	33.6 watts 37.2 watts		
5.	4.3.4.1	Receiver Frequency	+2 mc w/add $\frac{+2}{0.1}$ mc/10C	mc mc vdc	-0.45 mc 2.572 vdc	
		Temp. Monitor (Ref.)	128.0°C 230.5°C 330.0°C			
6.	4.3.4.2	Sensitivity	-65 to -70dbm	dbm	-69.3 dbm	
7.	4.3.4.3	Bandwidth	greater than + 3 mc less than + 5 mc greater than - 3 mc less than - 5 mc 8 ± 2 mc	mc mc mc mc	+4.38 mc -4.77 mc 9.15 mc	

ITEM	PARAGRAPH	7th 25 HR. TEST OF LIFE TEST PROCEDURE REFERENCE	LIMITS
8.	4.3.4.4	Dynamic Range	0 → -65 dbm no countdown
9.	4.3.4.5	Image Rejection	+125 mc 30 db MIN -125 mc 30 db MIN
10.	4.3.4.6	Random Triggers	5 pulses per second MAX
11.	4.3.4.7	Receiver Monitor	(1) 5000 ohms MAX (2) 0 pps 0.5vdc MAX
			(3) 410 pps vdc vdc .002 vdc
			(4) 820 pps vdc vdc 0.738 vdc
			(5) 1230 pps vdc vdc 1.853 vdc
			(6) 1600 pps vdc vdc 2.973 vdc
			3.0 to 4.5 vdc vdc vdc 3.980 vdc
A-30 12.	4.3.4.8	Pulse acceptance and pulse rejection	(1) +0.5 μs MIN (2) -0.5 μs MIN (3) +8% of Tb MAX (4) -8% of Tb MAX
13.	4.3.5.1	Transmitter pulse width	0.8 ± 0.2 μs
14.	4.3.5.2	Transmitter Power	1 Kw to 2.5 Kw
15.	4.3.5.3	Transmitter frequency	± 2 mc w/add.
		Temp. monitor (reference)	0.1 mc/1°C
16.	4.3.5.4	System Delay	1.0 ± 0.5 μs
17.	4.3.5.5	Change in delay	0.25 μs MAX

MODEL NO. RT-5A
SERIAL NO. 550

PHILCO



MODEL NO.
RT-5A
550

SERIAL NO.
7th 25 HR. TEST OF LIFE TEST

7-3-62

LIMITS

-19°C +74°C 19°C to 31°C

ACCEPT REJECT

vdc vdc 2.910 vdc

ohms ohms 3.29k ohms

vdc vdc .001 vdc

vdc vdc 1.305 vdc

vdc vdc 2.427 vdc

vdc vdc 3.348 vdc

vdc vdc 4.073 vdc

4.7 VDC MAX

vdc vdc 2.910 vdc

ohms ohms 3.29k ohms

vdc vdc .001 vdc

vdc vdc 1.305 vdc

vdc vdc 2.427 vdc

vdc vdc 3.348 vdc

vdc vdc 4.073 vdc

4.3.5.6 Temperature Monitor

vdc vdc 2.910 vdc

ohms ohms 3.29k ohms

vdc vdc .001 vdc

vdc vdc 1.305 vdc

vdc vdc 2.427 vdc

vdc vdc 3.348 vdc

vdc vdc 4.073 vdc

1 33.5 °C

vdc vdc 2.910 vdc

ohms ohms 3.29k ohms

vdc vdc .001 vdc

vdc vdc 1.305 vdc

vdc vdc 2.427 vdc

vdc vdc 3.348 vdc

vdc vdc 4.073 vdc

2 35.0 °C

vdc vdc 2.910 vdc

ohms ohms 3.29k ohms

vdc vdc .001 vdc

vdc vdc 1.305 vdc

vdc vdc 2.427 vdc

vdc vdc 3.348 vdc

vdc vdc 4.073 vdc

3 34.0 °C

vdc vdc 2.910 vdc

ohms ohms 3.29k ohms

vdc vdc .001 vdc

vdc vdc 1.305 vdc

vdc vdc 2.427 vdc

vdc vdc 3.348 vdc

vdc vdc 4.073 vdc

Transmitter Monitor

vdc vdc 2.910 vdc

ohms ohms 3.29k ohms

vdc vdc .001 vdc

vdc vdc 1.305 vdc

vdc vdc 2.427 vdc

vdc vdc 3.348 vdc

vdc vdc 4.073 vdc

(1) 5000 ohms MAX

vdc vdc 2.910 vdc

ohms ohms 3.29k ohms

vdc vdc .001 vdc

vdc vdc 1.305 vdc

vdc vdc 2.427 vdc

vdc vdc 3.348 vdc

vdc vdc 4.073 vdc

(2) 0.5 VDC MAX

vdc vdc 2.910 vdc

ohms ohms 3.29k ohms

vdc vdc .001 vdc

vdc vdc 1.305 vdc

vdc vdc 2.427 vdc

vdc vdc 3.348 vdc

vdc vdc 4.073 vdc

(3) 410 pps

vdc vdc 2.910 vdc

ohms ohms 3.29k ohms

vdc vdc .001 vdc

vdc vdc 1.305 vdc

vdc vdc 2.427 vdc

vdc vdc 3.348 vdc

vdc vdc 4.073 vdc

(4) 820 pps

vdc vdc 2.910 vdc

ohms ohms 3.29k ohms

vdc vdc .001 vdc

vdc vdc 1.305 vdc

vdc vdc 2.427 vdc

vdc vdc 3.348 vdc

vdc vdc 4.073 vdc

(5) 1230 pps

vdc vdc 2.910 vdc

ohms ohms 3.29k ohms

vdc vdc .001 vdc

vdc vdc 1.305 vdc

vdc vdc 2.427 vdc

vdc vdc 3.348 vdc

vdc vdc 4.073 vdc

(6) 1600 pps

vdc vdc 2.910 vdc

ohms ohms 3.29k ohms

vdc vdc .001 vdc

vdc vdc 1.305 vdc

vdc vdc 2.427 vdc

vdc vdc 3.348 vdc

vdc vdc 4.073 vdc

3.0 to 4.5 vdc

vdc vdc 2.910 vdc

ohms ohms 3.29k ohms

vdc vdc .001 vdc

vdc vdc 1.305 vdc

vdc vdc 2.427 vdc

vdc vdc 3.348 vdc

vdc vdc 4.073 vdc

4.3.6.1 Command Acceptance

vdc vdc 2.910 vdc

ohms ohms 3.29k ohms

vdc vdc .001 vdc

vdc vdc 1.305 vdc

vdc vdc 2.427 vdc

vdc vdc 3.348 vdc

vdc vdc 4.073 vdc

A+3.45% - 3.35%

vdc vdc 2.910 vdc

ohms ohms 3.29k ohms

vdc vdc .001 vdc

vdc vdc 1.305 vdc

vdc vdc 2.427 vdc

vdc vdc 3.348 vdc

vdc vdc 4.073 vdc

B+3.30% - 3.25%

vdc vdc 2.910 vdc

ohms ohms 3.29k ohms

vdc vdc .001 vdc

vdc vdc 1.305 vdc

vdc vdc 2.427 vdc

vdc vdc 3.348 vdc

vdc vdc 4.073 vdc

C+3.50% - 3.50%

vdc vdc 2.910 vdc

ohms ohms 3.29k ohms

vdc vdc .001 vdc

vdc vdc 1.305 vdc

vdc vdc 2.427 vdc

vdc vdc 3.348 vdc

vdc vdc 4.073 vdc

D+3.25% - 3.15%

vdc vdc 2.910 vdc

ohms ohms 3.29k ohms

vdc vdc .001 vdc

vdc vdc 1.305 vdc

vdc vdc 2.427 vdc

vdc vdc 3.348 vdc

vdc vdc 4.073 vdc

A-31

vdc vdc 2.910 vdc

ohms ohms 3.29k ohms

vdc vdc .001 vdc

vdc vdc 1.305 vdc

vdc vdc 2.427 vdc

vdc vdc 3.348 vdc

vdc vdc 4.073 vdc

4.3.6.2 Command Monitor

vdc vdc 2.910 vdc

ohms ohms 3.29k ohms

vdc vdc .001 vdc

vdc vdc 1.305 vdc

vdc vdc 2.427 vdc

vdc vdc 3.348 vdc

vdc vdc 4.073 vdc

(1) short

vdc vdc 2.910 vdc

ohms ohms 3.29k ohms

vdc vdc .001 vdc

vdc vdc 1.305 vdc

vdc vdc 2.427 vdc

vdc vdc 3.348 vdc

vdc vdc 4.073 vdc

(2) short

vdc vdc 2.910 vdc

ohms ohms 3.29k ohms

vdc vdc .001 vdc

vdc vdc 1.305 vdc

vdc vdc 2.427 vdc

vdc vdc 3.348 vdc

vdc vdc 4.073 vdc

(3) short

vdc vdc 2.910 vdc

ohms ohms 3.29k ohms

vdc vdc .001 vdc

vdc vdc 1.305 vdc

vdc vdc 2.427 vdc

vdc vdc 3.348 vdc

vdc vdc 4.073 vdc

(4) short

vdc vdc 2.910 vdc

ohms ohms 3.29k ohms

vdc vdc .001 vdc

vdc vdc 1.305 vdc

vdc vdc 2.427 vdc

vdc vdc 3.348 vdc

vdc vdc 4.073 vdc

(5) short

vdc vdc 2.910 vdc

ohms ohms 3.29k ohms

vdc vdc .001 vdc

vdc vdc 1.305 vdc

vdc vdc 2.427 vdc

vdc vdc 3.348 vdc

vdc vdc 4.073 vdc

(6) short

vdc vdc 2.910 vdc

ohms ohms 3.29k ohms

vdc vdc .001 vdc

vdc vdc 1.305 vdc

vdc vdc 2.427 vdc

vdc vdc 3.348 vdc

vdc vdc 4.073 vdc

(7) inf.

vdc vdc 2.910 vdc

ohms ohms 3.29k ohms

vdc vdc .001 vdc

vdc vdc 1.305 vdc

vdc vdc 2.427 vdc

vdc vdc 3.348 vdc

vdc vdc 4.073 vdc

(8) inf.

vdc vdc 2.910 vdc

ohms ohms 3.29k ohms

vdc vdc .001 vdc

vdc vdc 1.305 vdc

vdc vdc 2.427 vdc

vdc vdc 3.348 vdc

vdc vdc 4.073 vdc

(9) inf.

vdc vdc 2.910 vdc

ohms ohms 3.29k ohms

vdc vdc .001 vdc

vdc vdc 1.305 vdc

vdc vdc 2.427 vdc

vdc vdc 3.348 vdc

vdc vdc 4.073 vdc

(10) inf.

vdc vdc 2.910 vdc

ohms ohms 3.29k ohms

vdc vdc .001 vdc

vdc vdc 1.305 vdc

vdc vdc 2.427 vdc

vdc vdc 3.348 vdc

v

MODEL NO. RT-5A
SERIAL NO. 550

7th 25 HR. TEST OF LIFE TEST

7-3-62

ITEM	PARAGRAPH	PROCEDURE REFERENCE	LIMITS
22.	4.3.6.3	Tone Monitor	(1) 3.0 to 4.5 vdc (2) 3.0 to 4.5 vdc (3) 3.0 to 4.5 vdc (4) 3.0 to 4.5 vdc (5) 5000 ohms MAX (6) 5000 ohms MAX (7) 5000 ohms MAX (8) 5000 ohms MAX
			3.94 vdc 4.05 vdc 4.02 vdc 4.12 vdc 3.95k ohms 4.06k ohms 4.03k ohms 4.08k ohms
23.	4.3.6.2.2	30 cps Interference	OK
24.	4.3.7.3	Temperature Tests	-19°C and +74°C
25.	4.1	Quality Assurance	DATE

ITEM	PARAGRAPH	PROCEDURE REFERENCE	LIMITS
			-19°C +74°C 19°C to 31°C
			AMBIENT
			ACCEPT
			REJECT

Kenneth L. Seaton 7-3-62
Operator
Supervisor WDL
Air Force
Inspector
Q/C WDL

Running Time Meter 0408.9

MODEL NO. RT-5A
 SERIAL NO. 550 8th 25 HR.
PARAGRAPH TEST OF LIFE TEST
ITEM PROCEDURE REFERENCE

			<u>LIMITS</u>	7-6-62	-19°C	+74°C	AMBIENT	ACCEPT	REJECT
							19°C to 31°C		
8.	4.3.4.4	Dynamic Range	0 → -65 dbm no countdown			OK			
9.	4.3.4.5	Image Rejection	+125 mc 30 db MIN -125 mc 30 db MIN			>65db			
10.	4.3.4.6	Random Triggers	5 pulses per second MAX	pps	pps	none pps			
11.	4.3.4.7	Receiver Monitor	(1) 5000 ohms MAX (2) 0 pps 0.5VDC MAX (3) 410 pps (4) 820 pps (5) 1230 pps (6) 1600 pps	ohms vdc vdc vdc vdc vdc	ohms vdc vdc vdc vdc vdc	4.74k ohms 0.019 vdc 0.763 vdc 1.880 vdc 3.028 vdc 4.010 vdc			
A-34	12.	4.3.4.8 Pulse acceptance and pulse rejection	3.0 to 4.5 vdc (1) +0.5 μs MIN (2) -0.5 μs MIN (3) +8% of Tb MAX (4) -8% of Tb MAX	μs	μs	+1.05 μs -1.0 μs +1.2 μs -1.2 μs			
	13.	4.3.5.1 Transmitter pulse width	0.8 ± 0.2 μs			0.675 μs			
14.	4.3.5.2	Transmitter Power	1 Kw to 2.5 Kw	Kw	Kw	1.7 Kw			
15.	4.3.5.3	Transmitter frequency	± 2 mc w/add.	mc	mc	+1.45 mc			
		Temp. monitor (reference)	0.1 mc/10C	vdc	vdc	3.13 vdc			
16.	4.3.5.4	System Delay	1.0 ± 0.5 μs	μs	μs	1.05 μs			
17.	4.3.5.5	Change in delay	0.25 μs MAX			-0.05 μs			

PHILCO

MODEL NO. RT-5A
 SERIAL NO. 550 8th 25 HR. TEST OF LIFE TEST
ITEM PARAGRAPH PROCEDURE REFERENCE

	7-6-62	LIMITS			ACCEPT	REJECT
		-19°C	+74°C	19°C to 31°C		
18.	4.3.5.6	Temperature Monitor	4.7 VDC MAX	vdc	vdc	3.16 vdc
		1 36.5 °C				
		2 38.5 °C				
		3 37.5 °C				
19.	4.3.5.7	Transmitter Monitor	(1) 5000 ohms MAX (2) 0.5 VDC MAX	ohms	3.29k ohms	
		(3) 410 pps	vdc	0.020 vdc		
		(4) 820 pps	vdc	1.332 vdc		
		(5) 1230 pps	vdc	2.459 vdc		
		(6) 1600 pps	vdc	3.402 vdc		
		3.0 to 4.5 vdc	vdc	4.120 vdc		
20.	4.3.6.1	Command Acceptance	(1) A & B +2% MIN (2) B & C +2% MIN (3) A & D +2% MIN (4) A & C +2% MIN (5) B & D +2% MIN (6) C & D +2% MIN	OK	OK	
A - 35		A+3.6% - 3.4% B+3.3% - 3.3% C+3.4% - 3.5% D+3.2% - 3.2%		OK	OK	
21.	4.3.6.2	Command Monitor	(1) short (2) short (3) short (4) short (5) short (6) short (7) inf. (8) inf. (9) inf. (10) inf. (11) inf. (12) inf.	OK	OK	OK

WDL-TR1946

PHILCO

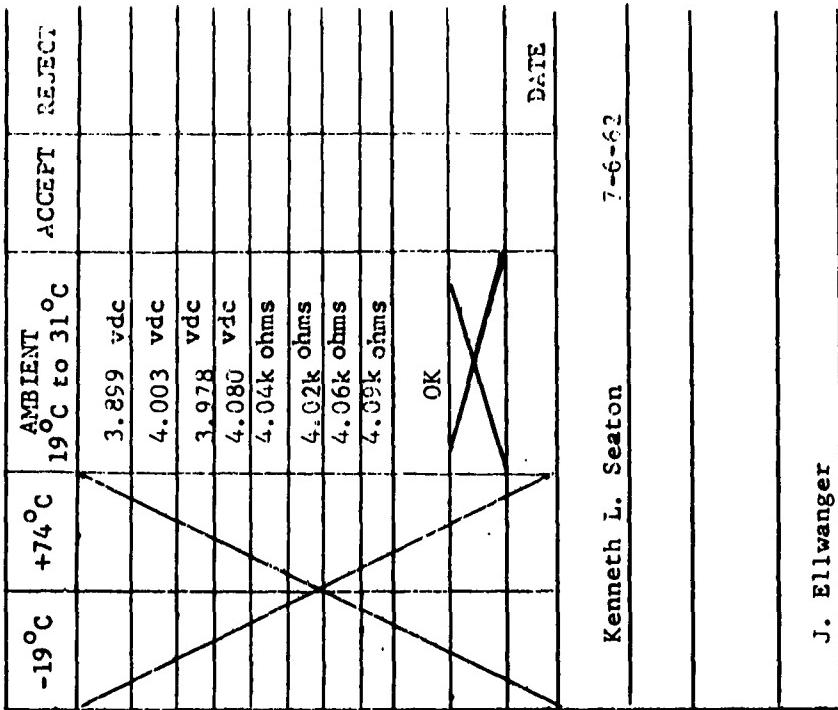
WESTERN DEVELOPMENT LABORATORIES

MODEL NO. SERIAL NO.	RT-5A 550	8th 25 HR. TEST OF LIFE TEST	7-6-62
ITEM	PARAGRAPH	PROCEDURE REFERENCE	LIMITS
22.	4.3.6.3	Tone Monitor	(1) 3.0 to 4.5 vdc (2) 3.0 to 4.5 vdc (3) 3.0 to 4.5 vdc (4) 3.0 to 4.5 vdc (5) 5000 ohms MAX (6) 5000 ohms MAX (7) 5000 ohms MAX (8) 5000 ohms MAX
23.	4.3.6.2.2	30 cps Interference	No false tone
24.	4.3.7.3	Temperature Tests	-19°C and +74°C
25	4.1	Quality Assurance	DATE

PHILCO

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WESTERN DEVELOPMENT LABORATORIES



Kenneth L. Seaton 7-6-62

Supervisor WDL

Air Force
Inspector

J. Ellwanger

Running Time Meter 0437.7

RT-5A
550
7 9 - 62

TABLE IV

**ACCEPTANCE TEST
TRANSISTORIZED RADAR TRANSPONDER
(including 6 Command Decoder)**

9th 25HR PERIOD OF LIFE TEST

<u>ITEM</u>	<u>PARAGRAPH</u>	<u>PROCEDURE REFERENCE</u>	<u>TEST CONDITION</u>	<u>LIMITS</u>	<u>ACCEPT</u>	<u>REJECT</u>
1.	4.3.7.1	(1) Countdown during vibration (2) Transmitter Pulse Amplitude change (3) False Command (4) Command Drop-out	Ambient Operate	1% MAX 10% MAX		
2.	4.3.7.2	Shock	Ambient Non-operate	30g 1/2 sine 6 millisecond		
3.	4.3.7.3	Pressurization	Ambient--Last Test Non-operate	No leaks apparent in 10 minutes		

			-19°C	+74°C	AMBIENT 16° to 31°	ACCEPT	REJECT
4.	4.3.3.2	(1) Input power no command	50 watts MAX		33.6 watts		
		(2) Input power commanding	60 watts MAX		37.5 watts		
5.	4.3.4.1	Receiver Frequency	$\frac{+2}{-0.1} \text{ mc w/add}$ $10 \text{ mc}/10\text{C}$	mc vdc	mc - .7 vdc		
	6.	Temp. Monitor (Ref.)	132.5°C 234.0°C 333.8°C		2.86 dbm dbm	vdc	
	4.3.4.2	Sensitivity	-65 to -70dbm				
	4.3.4.3	Bandwidth	greater than + 3 mc less than + 5 mc	mc mc	mc +4.67	mc	
	7.		greater than - 3 mc less than - 5 mc	mc mc	mc -4.76	mc	
			$8 \pm 2 \text{ mc}$	mc mc	mc 9.43	mc	

MODEL NO.
SERIAL NO.

PHILCO

ITEM	PARAGRAPH	PROCEDURE REFERENCE	LIMITS	-19°C		+74°C		AMBIENT 19°C to 31°C		ACCEPT	REJECT
				-	+	-	+	-	+		
8.	4.3.4.4	Dynamic Range	C → -65 dbm no countdown					OK			
9.	4.3.4.5	Image Rejection	+125 mc 30 db MIN -125 mc 30 db MIN					> 65db			
10.	4.3.4.6	Random Triggers	5 pulses per second MAX	pps	pps	none	pps				
11.	4.3.4.7	Receiver Monitor	(1) 5000 ohms MAX (2) 0.pps 0.5VDC MAX	ohms	ohms	≤ .79k	ohms				
			(3) 410 pps	vdc	vdc	0.004	vdc				
			(4) 820 pps	vdc	vdc	0.769	vdc				
			(5) 1230 pps	vdc	vdc	1.885	vdc				
			(6) 1600 pps	vdc	vdc	2.989	vdc				
			3.0 to 4.5 vdc			± 0.27					
			(1) +0.5 μs MIN (2) -0.5 μs MIN	μs	μs	+1.1	μs				
			(3) +8% of TD MAX (4) -8% of TD MAX	μs	μs	-1.1	μs				
				μs	μs	+1.3	μs				
				μs	μs	-1.25	μs				
12.	4.3.4.8	Pulse acceptance and pulse rejection	0.8 ± 0.2 μs			0.675	μs				
13.	4.3.5.1	Transmitter pulse width	1 Kw to 2.5 Kw	Kw	Kw	1.7	Kw				
14.	4.3.5.2	Transmitter Power	± 2 mc v/add.	mc	mc	+1.5	mc				
15.	4.3.5.3	Transmitter frequency	0.1 mc/10C	vdc	vdc	2.995	vdc				
16.	4.3.5.4	Temp. monitor (reference)	1.0 ± 0.5 μs	μs	μs	1.05	μs				
17.	4.3.5.5	System Delay	0.25 μs MAX			0.05	μs				

WDL-TR1946

MODEL NO. RT-5A
SERIAL NO. 550

PHILCO

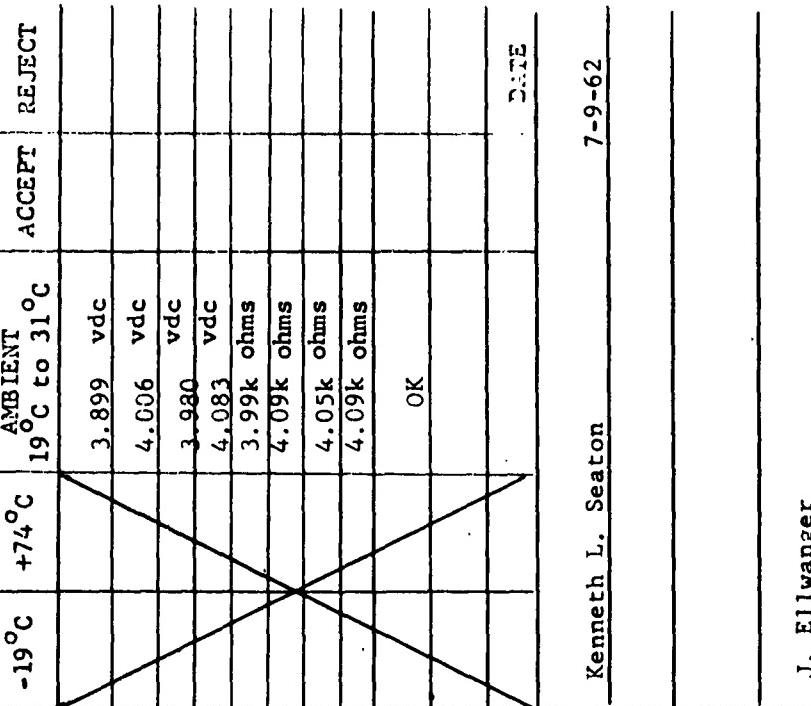
7-9-62

ITEM 9th TEST OF LIFE TEST PARAGRAPH TEST PROCEDURE REFERENCE

	ITEM	9 th TEST OF LIFE TEST PARAGRAPH	TEST PROCEDURE REFERENCE	LIMITS	-19 °C		+74 °C		AMBIENT 19 °C to 31 °C		ACCEPT	REJECT
					vdc	vdc	vdc	vdc	ohms	ohms		
18.	4.3.5.6	Temperature Monitor	4.7 VDC MAX									
		135.0 °C										
		236.5 °C										
		336.0 °C										
19.	4.3.5.7	Transmitter Monitor	(1) 5000 ohms MAX (2) 0.5 VDC MAX									
			(3) 410 pps	vdc	vdc	vdc	vdc	3.29k	ohms	ohms		
			(4) 820 pps	vdc	vdc	vdc	vdc	0.004	vdc	vdc		
			(5) 1230 pps	vdc	vdc	vdc	vdc	3.031	vdc	vdc		
			(6) 1600 pps	vdc	vdc	vdc	vdc					
			3.0 to 4.5 vdc									
20.	4.3.6.1	Command Acceptance	(1) A & B $\pm 2\%$ MIN (2) C & D $\pm 2\%$ MIN (3) A & D $\pm 2\%$ MIN (4) A & C $\pm 2\%$ MIN (5) B & D $\pm 2\%$ MIN (6) C & D $\pm 2\%$ MIN									
		A + 3.5 - 3.4%										
		B + 3.3 - 3.2%										
		C + 3.6 - 3.5%										
		D + 3.2 - 3.2%										
21.	4.3.6.2	Command Monitor	(1) short (2) short (3) short (4) short (5) short (6) short (7) inf. (8) inf. (9) inf. (10) inf. (11) inf. (12) inf.									

WDL-TR1946

MODEL NO.	RT-5A	
SERIAL NO.	550	
9th TEST OF LIFE TEST	7-9-62	
ITEM	PARAGRAPH	
	PROCEDURE REFERENCE	
	LIMITS	
22.	4.3.6.3	Tone Monitor
	(1) 3.0 to 4.5 vdc	
	(2) 3.0 to 4.5 vdc	
	(3) 3.0 to 4.5 vdc	
	(4) 3.0 to 4.5 vdc	
	(5) 5000 ohms MAX	
	(6) 5000 ohms MAX	
	(7) 5000 ohms MAX	
	(8) 5000 ohms MAX	
23.	4.3.6.2.2	30 cps Interference No false tone
24.	4.3.7.3	Temperature Tests -19°C and +74°C
25.	4.1	Quality Assurance



Operator	Kenneth L. Seaton
Supervisor WDL	7-9-62
Air Force Inspector	
Q/C WDL	J. Ellwanger

Running Time Meter 0465.7

(Check One) INCOMING FINAL REPAIR

PHILCO

0491-4

TABLE IV

100% 25 MB TEST OF LIFE TEST

<u>ITEM</u>	<u>PARAGRAPH</u>	<u>PROCEDURE REFERENCE</u>	<u>TEST CONDITION</u>	<u>LIMITS</u>	<u>ACCEPT</u>	<u>REJECT</u>
1.	4.3.7.1	(1) Countdown during vibration (2) Transmitter Pulse Amplitude change (3) False Command (4) Command Drop-out	Ambient Operate	1% MAX 10% MAX		
2.	4.3.7.2	Shock	Ambient Non-operate	None None	30g 1/2 sine 6 millisecond	
3.	4.3.7.3	Pressurization	Ambient--Last Test Non-operate	No leaks apparent in 10 minutes		

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ACCEPTANCE TEST
TRANSISTORIZED RADAR TRANSPONDER
DATE 7-13-62

<u>REJECT</u>					
<u>ACCEPT</u>					

WDL - TR1946

WESTERN DEVELOPMENT LABORATORIES

ITEM	PARAGRAPH	TEST	REFERENCE	LIMITS	-19°C	+74°C	AMBIENT 19°C to 31°C	ACCEPT	REJECT
8.	4.3.4.4	Dynamic Range		0 → -65 dbm no countdown			OK		
9.	4.3.4.5	Image Rejection		+125 mc 30 db MIN -125 mc 30 db MIN			>65db		
10.	4.3.4.6	Random Triggers		5 pulses per second MAX	pps	pps	none PPS		
11.	4.3.4.7	Receiver Monitor		(1) 5000 ohms MAX (2) 0.5VDC MAX	ohms	ohms	4.79k ohms		
				(3) 410 pps (4) 820 pps (5) 1230 pps (6) 1600 pps	vdc	vdc	.02 vdc		
				3.0 to 4.5 vdc	vdc	vdc	.76 vdc		
				(1) +0.5 μs MIN (2) -0.5 μs MIN	μs	μs	+1.1 μs		
				(3) +8% of Tb MAX (4) -8% of Tb MAX	μs	μs	-1.0 μs		
				0.8 ± 0.2 μs	μs	μs	+1.3 μs		
				Transmitter pulse width	μs	μs	-1.2 μs		
							.675 μs		
12.	4.3.4.8	Pulse acceptance and pulse rejection			Kw	Kw	Kw		
13.	4.3.5.1	Transmitter pulse width		1 Kw to 2.5 Kw					
14.	4.3.5.2	Transmitter Power		Transmitter frequency	mc	mc	mc		
15.	4.3.5.3			± 2 mc w/add.	vdc	vdc	2.80 vdc		
16.	4.3.5.4	Temp. monitor (reference)		0.1 mc/1°C	μs	μs	1.05 μs		
17.	4.3.5.5	System Delay		1.0 ± 0.5 μs			- .05 μs		
		Change in delay		0.25 μs MAX					

MODEL NO.
RT-5A
SERIAL NO.
550 10th 25 HR. TEST
PHILCO

PARAGRAPH PROCEDURE REFERENCE

MODEL NO. RT-5A
 SERIAL NO. 550 10th 25 HR. TEST OF LIFE TEST

PHILCO

ITEM	PARAGRAPH	PROCEDURE REFERENCE	LIMITS	-19°C	+74°C	19°C to 31°C	ACCEPT	REJECT
				vdc	vdc	ohms	ohms	vdc
18.	4.3.5.6	Temperature Monitor	4.7 VDC MAX					
		1 31.5 °C						
		2 33.5 °C						
		3 33.0 °C						
19.	4.3.5.7	Transmitter Monitor	(1) 5000 ohms MAX (2) 0.5 VDC MAX	vdc	vdc	3.31k ohms	0.019 vdc	
		(3) 410 pps		vdc	vdc	1.339 vdc		
		(4) 820 pps		vdc	vdc	2.473 vdc		
		(5) 1230 pps		vdc	vdc	3.413 vdc		
		(6) 1600 pps	3.0 to 4.5 vdc	vdc	vdc	4.133 vdc		
20.	4.3.6.1	Command Acceptance	(1) A & B $\pm 2\%$ MIN (2) B & C $\pm 2\%$ MIN (3) A & D $\pm 2\%$ MIN (4) A & C $\pm 2\%$ MIN (5) B & D $\pm 2\%$ MIN (6) C & D $\pm 2\%$ MIN	OK	OK	OK	OK	OK
		A + 3.6 - 3.4%						
		B + 3.3 - 3.2%						
		C + 3.5 - 3.5%						
		D + 3.2 - 3.1%						
21.	4.3.6.2	Command Monitor	(1) short (2) short (3) short (4) short (5) short (6) short (7) inf. (8) inf. (9) inf. (10) inf. (11) inf. (12) inf.	OK	OK	OK	OK	OK

WDI-TR1946

ITEM	PARAGRAPH	10th 25 HR. TEST OF LIFE TEST PROCEDURE REFERENCE	LIMITS	-19°C	+74°C	19°C to 31°C	ACCEPT	REJECT
22.	4.3.6.3	Tone Monitor	(1) 3.0 to 4.5 vdc (2) 3.0 to 4.5 vdc (3) 3.0 to 4.5 vdc (4) 3.0 to 4.5 vdc (5) 5000 ohms MAX (6) 5000 ohms MAX (7) 5000 ohms MAX (8) 5000 ohms MAX	3.89 vdc	4.00 vdc	3.97 vdc	4.08 vdc	
23.	4.3.6.2.2	30 cps Interference	No false tone	OK				
24.	4.3.7.3	Temperature Tests	-19°C and +74°C					
25.	4.1	Quality Assurance						
				7-13-62	DATE			

MODEL NO. RT-5A
SERIAL NO. 550

10th 25 HR. TEST OF LIFE TEST

PROCEDURE REFERENCE

ITEM PARAGRAPH

22. 4.3.6.3

Tone Monitor

- (1) 3.0 to 4.5 vdc
- (2) 3.0 to 4.5 vdc
- (3) 3.0 to 4.5 vdc
- (4) 3.0 to 4.5 vdc
- (5) 5000 ohms MAX
- (6) 5000 ohms MAX
- (7) 5000 ohms MAX
- (8) 5000 ohms MAX
- 23. 4.3.6.2.2 30 cps Interference
- 24. 4.3.7.3 Temperature Tests
- 25. 4.1 Quality Assurance

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7-13-62

Kenneth L. Seaton

Operator

Supervisor WDL

Air Force
Inspector

7-13-62

J. Ellwanger

Q/C WDL

Running Time Meter 492.6

ITEM	PARAGRAPH	PROCEDURE REFERENCE	LIMITS	-19 °C	+74 °C	AMBIENT 19 °C to 31 °C	ACCEPT	REJECT
8.	4.3.4.4	Dynamic Range	0 → -65 dbm no countdown			OK		
9.	4.3.4.5	Image Rejection	+125 mc 30 db MIN -125 mc 30 db MIN			> 65db		
10.	4.3.4.6	Random Triggers	5 pulses per second MAX	pps	pps	pps		
11.	4.3.4.7	Receiver Monitor	(1) 5000 ohms MAX (2) 0.pps 0.5VDC MAX	ohms	ohms	4.77k ohms		
			(3) 410 pps (4) 820 pps (5) 1230 pps (6) 1600 pps	vdc	vdc	0.021 vdc		
			3.0 to 4.5 vdc	vdc	vdc	0.769 vdc		
			(1) +0.5 μs MIN (2) -0.5 μs MIN	μs	μs	+1.10 μs		
			(3) +8% of Tb MAX (4) -8% of Tb MAX	μs	μs	-1.00 μs		
				μs	μs	+1.30 μs		
				μs	μs	-1.20 μs		
						4.020 μs		
12.	4.3.4.8	Pulse acceptance and pulse rejection	0.8 ± 0.2 μs	μs	μs	0.66 μs		
13.	4.3.5.1	Transmitter pulse width		Kw	Kw	Kw		
14.	4.3.5.2	Transmitter Power	1 Kw to 2.5 Kw	mc	mc	mc		
15.	4.3.5.3	Transmitter frequency	± 2 mc v/add.	mc	mc	+1.86 mc		
16.	4.3.5.4	Temp. monitor (reference)	0.1 mc/10°C	vdc	vdc	3.077 vdc		
17.	4.3.5.5	System Delay	1.0 ± 0.5 μs	μs	μs	1.1 μs		
		Change in delay	0.25 μs MAX			0.06 μs		

APR 10 1946

MODEL NO.
SERIAL NO.**PHILCO**

A-+6

WESTERN DEVELOPMENT LABORATORIES

MODEL NO.
SERIAL NO.

PHILCO

ITEM	PARAGRAPH	PROCEDURE REFERENCE	LIMITS	AMBIENT 19° C to 31° C	ACCEPT	REJECT
18.	4.3.5.6	Temperature Monitor	-19° C vdc +74° C vdc	vdc vdc	vdc	
		1 °C 2 °C 3 °C		3.104		
19.	4.3.5.7	Transmitter Monitor	4.7 VDC MAX			
			(1) 5000 ohms MAX (2) 0.5 VDC MAX	ohms vdc	ohms 3.32k	ohms
			(3) 410 pps (4) 820 pps (5) 1230 pps (6) 1600 pps	vdc vdc	vdc 0.020	vdc
			3.0 to 4.5 vdc	vdc		
20.	4.3.6.1	Command Acceptance				
		A +3.6 - 3.4% B +3.3 - 3.2% C +3.4 - 3.6% D +3.2 - 3.1%	(1) A & B $\pm 2\%$ MIN (2) B & C $\pm 2\%$ MIN (3) A & D $\pm 2\%$ MIN (4) A & C $\pm 2\%$ MIN (5) B & D $\pm 2\%$ MIN (6) C & D $\pm 2\%$ MIN	OK OK OK OK OK OK		
21.	4.3.6.2	Command Monitor				
			(1) short (2) short (3) short (4) short (5) short (6) short (7) inf. (8) inf. (9) inf.	OK OK OK OK OK OK OK OK OK		
			(10) inf. (11) inf. (12) inf.	OK OK OK		

WDL..TR1946

The graph plots resistance (ohms) on the y-axis against ambient temperature (°C) on the x-axis. Two curves are shown: one for a 3.91 ohm resistor and one for a 3.94 ohm resistor. Both curves show a positive linear relationship between resistance and temperature.

Temperature (°C)	3.91 ohm Resistor (ohms)	3.94 ohm Resistor (ohms)
-19	3.91	3.94
+74	4.02	4.09

Below the graph, the word "OK" is written.

MODEL NO.
SERIAL NO.

PHILCO

A-18

WESTERN DEVELOPMENT LABORATORIES

HILCO

(Check One)
INCOMING _____ RTM 541-3
FINAL _____
REPAIR _____

TABLE IV
ACCEPTANCE TEST
TRANSISTORIZED RADAR TRANSPONDER

12th 25 HR. TEST OF LIFE TEST (including 6 Command Decoder)

ITEM	PARAGRAPH	PROCEDURE REFERENCE	TEST CONDITION	LIMITS	ACCEPT	REJECT
1.	4.3.7.1	(1) Countdown during vibration change (2) Transmitter Pulse Amplitude (3) False Command (4) Command Drop-out	Ambient Operate	1% MAX 10% MAX		
2.	4.3.7.2	Shock	Ambient Non-operate	30g 1/2 sine 6 millisecond	None None	
3.	4.3.7.3	Pressurization	Ambient--Last Test Non-operate	No leaks apparent in 10 minutes		

		-19° C	+74° C	AMBIENT	ACCEPT	REJECT
4.	4.3.3.2	(1) Input power no command (2) Input power commanding	50 watts MAX 60 watts MAX		33.6 watts 37.4 watts	
5.	4.3.4.1	Receiver Frequency	+2 mc w/add 0.1 mc/10C	mc vdc	-0.19 mc 2.5ydc	
6.	4.3.4.2	Temp. Monitor (Ref.)	1 32.0° C taken after 2 32.0° C RCVR Monitor Checks	dbm	-65.2 dbm	
7.	4.3.4.3	Sensitivity Internal	2.7910° C greater than + 3 mc less than + 5 mc greater than - 3 mc less than - 5 mc 8 ± 2 mc	mc mc mc mc	+4.51 mc -5.14 mc 9.65 mc	
						7-20-62

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MODEL NO. RT-5A
 SERIAL NO. 550 12th 25 HR. TEST OF LIFE TEST

PROCEDURE REFERENCE

PARAGRAPH

ITEM

LIMITS

8.	4.3.4.4	Dynamic Range	0 → -65 dbm no countdown	OK		
9.	4.3.4.5	Image Rejection	+125 mc 30 db MIN -125 mc 30 db MIN	>65db OK		
10.	4.3.4.6	Random Triggers	5 pulses per second MAX	pps none pps		
11.	4.3.4.7	Receiver Monitor	(1) 5000 ohms MAX (2) 0.pps 0.5VDC MAX	ohms 4.74k ohms		
			(3) 410 pps (4) 820 pps (5) 1230 pps (6) 1600 pps	vdc 0.012 vdc vdc 0.749 vdc vdc 1.862 vdc vdc 2.988 vdc vdc 3.984 vdc		
12.	4.3.4.8	Pulse acceptance and pulse rejection	3.0 to 4.5 vdc (1) +0.5 μs MIN (2) -0.5 μs MIN (3) +8% of Tb MAX (4) -8% of Tb MAX	μs +1.15 μs μs -1.00 μs μs +1.30 μs μs -1.20 μs		
13.	4.3.5.1	Transmitter pulse width	0.8 ± 0.2 μs	0.68 μs		
14.	4.3.5.2	Transmitter Power	1 Kw to 2.5 Kw	Kw 1.94 Kw		
15.	4.3.5.3	Transmitter frequency	± 2 mc w/add.	mc +1.90 mc		
		Temp. monitor (reference)	0.1 mc/10C	vdc 2.844 vdc		
16.	4.3.5.4	System Delay	1.0 ± 0.5 μs	μs 1.05 μs		
17.	4.3.5.5	Change in delay	0.25 μs MAX	0.05 μs		

PHILCO

MODEL NO. RT-5A
SERIAL NO. 550

12th 25 HR. TEST OF LIFE TEST

PROCEDURE REFERENCE

ITEM	PARAGRAPH	TEST	REFERENCE	<u>LIMITS</u>		ACCEPT	REJECT
				-19° C	+74° C		
18.	4.3.5.6	Temperature Monitor		4.7 VDC MAX			
		1	°C	vdc	vdc	2.879 vdc	
		2	°C				
		3	°C				
19.	4.3.5.7	Transmitter Monitor		(1) 5000 ohms MAX			
				(2) 0.5 VDC MAX			
				(3) 410 pps	vdc	0.011 vdc	
				(4) 820 pps	vdc	1.336 vdc	
				(5) 1230 pps	vdc	2.473 vdc	
				(6) 1600 pps	vdc	3.416 vdc	
				3.0 to 4.5 vdc	vdc	4.143 vdc	
20.	4.3.6.1	Command Acceptance		(1) A & B +2% MIN			
		A +3.7 - 3.6%		(2) B & C +2% MIN			
		B +3.3 - 3.2%		(3) A & D +2% MIN			
		C +3.5 - 3.6%		(4) A & C +2% MIN			
		D +3.2 - 3.1%		(5) B & D +2% MIN			
				(6) C & D +2% MIN			
21.	4.3.6.2	Command Monitor		(1) short			
				(2) short			
				(3) short	OK		
				(4) short	OK		
				(5) short	OK		
				(6) short	OK		
				(7) inf.	OK		
				(8) inf.	OK		
				(9) inf.	OK		
				(10) inf.	OK		
				(11) inf.	OK		
				(12) inf.	OK		

WDL-TR1946

PHILCO

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WESTERN DEVELOPMENT LABORATORIES

MODEL NO. RT-5A
SERIAL NO. 550

12th 25 Hr. TEST OF LIFE TEST
PROCEDURE REFERENCE

ITEM	PARAGRAPH	TEST	LIMITS	-19°C	+74°C	AMBIENT 19°C to 31°C	ACCEPT	REJECT
22.	4.3.6.3	Tone Monitor	(1) 3.0 to 4.5 vdc (2) 3.0 to 4.5 vdc (3) 3.0 to 4.5 vdc (4) 3.0 to 4.5 vdc (5) 5000 ohms MAX (6) 5000 ohms MAX (7) 5000 ohms MAX (8) 5000 ohms MAX	3.97 vdc 4.08 vdc 4.05 vdc 4.16 vdc				
23.	4.3.6.2.2	30 cps Interference	No false tone	OK				
24.	4.3.7.3	Temperature Tests	-19°C and +74°C					
25.	4.1	Quality Assurance						

DATE 7-20-62

Robert S. Suda

Operator

Supervisor WDL

Air Force
Inspector

Q/C WDL

7-20-62

Running Time Meter 542.4

PHILCO

(Check One)

INCOMING _____ RTM 568.6

FINAL _____ REPAIR _____

HILCO

TABLE IV

MODEL NO. _____
SERIAL NO. _____
DATE _____

ACCEPTANCE TEST
TRANSISTORIZED RADAR TRANSPONDER
(including 6 Command Decoder)

ITEM	PARAGRAPH	PROCEDURE REFERENCE	TEST CONDITION	LIMITS	ACCEPT	REJECT
1.	4.3.7.1	(1) Countdown during vibration (2) Transmitter Pulse Amplitude change (3) False Command (4) Command Drop-out	Ambient Operate	1% MAX 10% MAX		
2.	4.3.7.2	Shock	Ambient Non-operate	None None		
3.	4.3.7.3	Pressurization	Ambient--Last Test Non-operate	No leaks apparent in 10 minutes		

		-19°C	+74°C	AMBIENT 16° to 31°	ACCEPT	REJECT
A-53	4.	4.3.3.2	(1) Input power no command (2) Input power commanding	50 watts MAX 60 watts MAX	33.6 watts watts	
	5.	4.3.4.1	Receiver Frequency	±2 mc w/add 0.1 mc/10C	mc -0.20 mc	
	6.	4.3.4.2	Temp. Monitor (Ref.)	1 -24°C 2 -25°C 3 -25°C	vdc 2.47 vdc	
	7.	4.3.4.3	Sensitivity	-65 to -70dbm	dbm dbm mc +4.47 mc	
			Bandwidth	greater than + 3 mc less than + 5 mc greater than - 3 mc less than - 5 mc 8 ± 2 mc	mc -4.94 mc mc +9.41 mc	
						WDL-TR1946
						7/23/62

A-53

MODEL NO.
SERIAL NO.

PHILCO

ITEM	PARAGRAPH	PROCEDURE REFERENCE	LIMITS	-19°C	+74°C	AMBIENT 19°C to 31°C	ACCEPT	REJECT
8.	4.3.4.4	Dynamic Range	0 → -65 dbm no countdown			OK		
9.	4.3.4.5	Image Rejection	+125 mc 30 db MIN -125 mc 30 db MIN			>65		
10.	4.3.4.6	Random Triggers	5 pulses per second MAX	pps	pps	0	pps	
11.	4.3.4.7	Receiver Monitor	(1) 5000 ohms MAX (2) 0.pps 0.5VDC MAX	ohms	ohms	4.68	ohms	
			(3) 410 pps (4) 820 pps (5) 1230 pps (6) 1600 pps	vdc	vdc	0.016	vdc	
			3.0 to 4.5 vdc	vdc	vdc	0.745	vdc	
			(1) +0.5 μs MIN (2) -0.5 μs MIN (3) +8% of Tb MAX (4) -8% of Tb MAX	μs	μs	+1.20	μs	
12.	4.3.4.8	Pulse acceptance and pulse rejection	0.8 ± 0.2 μs	μs	μs	-1.00	μs	
13.	4.3.5.1	Transmitter pulse width	0.8 ± 0.2 μs	μs	μs	+1.30	μs	
14.	4.3.5.2	Transmitter Power	1 Kw to 2.5 Kw	Kw	Kw	1.94Kw	Kw	
15.	4.3.5.3	Transmitter frequency	± 2 mc w/add.	mc	mc	+2.13	mc	
		Temp. monitor (reference)	0.1 mc/10C	vdc	vdc	2.73	vdc	
16.	4.3.5.4	System Delay	1.0 ± 0.5 μs	μs	μs	1.00	μs	
17.	4.3.5.5	Change in delay	0.25 μs MAX			0.06	μs	

WDL TR1946

MODEL NO.
SERIAL NO.

PHILCO

ITEM	PARAGRAPH	PROCEDURE REFERENCE	LIMITS		AMBIENT 19°C to 31°C	ACCEPT	REJECT
			-19°C	+74°C			
18.	4.3.5.6	Temperature Monitor	4.7 VDC MAX		vdc	vdc	
		1 0C					
		2 0C					
		3 0C					
19.	4.3.5.7	Transmitter Monitor	(1) 5000 ohms MAX		ohms	3.25k ohms	
			(2) 0.5 VDC MAX		vdc	vdc	
			(3) 410 PPS		vdc	0.013 vdc	
			(4) 820 PPS		vdc	1.333 vdc	
			(5) 1230 PPS		vdc	2.475 vdc	
			(6) 1600 PPS		vdc	3.42 vdc	
			3.0 to 4.5 vdc		vdc	4.15 vdc	
20.	4.3.6.1	Command Acceptance	(1) A & B +2% MIN			OK	
		A +3.7 - 3.7%	(2) B & C +2% MIN			OK	
		B +3.4 - 3.2%	(3) A & D +2% MIN			OK	
		C +3.7 - 3.6%	(4) A & C +2% MIN			OK	
		D +3.0 - 3.2%	(5) B & D +2% MIN			OK	
			(6) C & D +2% MIN			OK	
21.	4.3.6.2	Command Monitor	(1) short			OK	
			(2) short			OK	
			(3) short			OK	
			(4) short			OK	
			(5) short			OK	
			(6) short			OK	
			(7) inf.			OK	
			(8) inf.			OK	
			(9) inf.			OK	
			(10) inf.			OK	
			(11) inf.			OK	
			(12) inf.			OK	

WDL-TR1946

MODEL NO. **100**
SERIAL NO. **100**

PHILCO

ITEM	PARAGRAPH	PROCEDURE REFERENCE	LIMITS	-19°C	+74°C	AMBIENT 19°C to 31°C	ACCEPT	REJECT
22.	4.3.6.3	Tone Monitor	(1) 3.0 to 4.5 vdc (2) 3.0 to 4.5 vdc (3) 3.0 to 4.5 vdc (4) 3.0 to 4.5 vdc (5) 5000 ohms MAX (6) 5000 ohms MAX (7) 5000 ohms MAX (8) 5000 ohms MAX			3.932 vdc		
						4.05 vdc		
						4.02 vdc		
						4.12 vdc		
						3.93k ohms		
						4.03k ohms		
						3.99k ohms		
						4.03k ohms		
						OK		
23.	4.3.6.2.2	30 cps Interference	No false tone					
24.	4.3.7.3	Temperature Tests	-19°C and +74°C					
25.	4.1	Quality Assurance						
							DATE	
							F. L. Beamer	7/23/62
							Supervisor WDL	
							Air Force Inspector	
							O/C WDL	
							J. Ellwanger	7/23/62

WDL-TR1946

A-56

WESTERN DEVELOPMENT LABORATORIES

(Check One)

INCOMING _____

RTM 593.4

FINAL _____

SERIAL NO. _____

DATE _____

TABLE IV

MODEL NO. _____

SILCO

TRANSISTORIZED RADAR TRANSPONDER

(including 6 Command Decoder)

14th 25 HR. TEST OF LIFE TEST

PROCEDURE REFERENCETEST CONDITIONLIMITSACCEPTREJECT

1.	4.3.7.1	(1) Countdown during vibration	Ambient	1% MAX 10% MAX
		(2) Transmitter Pulse Amplitude change	Operate	
		(3) False Command	None	
		(4) Command Drop-out	None	
2.	4.3.7.2	Shock	Ambient	30g 1/2 sine 6 millisecond
			Non-operate	
3.	4.3.7.3	Pressurization	Ambient--Last Test	No leaks apparent in 10 minutes
			Non-operate	

A-57	4.	4.3.3.2	(1) Input power no command	-19°C	+74°C	16° to 31°	AMBIENT	ACCEPT	REJECT
			(2) Input power commanding	50 watts MAX	60 watts MAX	33.6 watts	watts		
5.	4.3.4.1	Receiver Frequency		$\frac{+2}{0.1}$ mc w/add	mc	mc	-0.2 mc	8 ± 2 mc	7-26-62
			Temp. Monitor (Ref.)	1 31°C	2 32°C	3 32°C	vdc		
6.	4.3.4.2	Sensitivity		-65 to -70dbm	dbm	68.4 dbm		9.828 mc	WDL-TR1946
				greater than + 3 mc	mc	mc	+4.480 mc		
7.	4.3.4.3	Bandwidth		less than + 5 mc	mc	mc	-5.348 mc	mc	mc
				greater than - 3 mc	mc	mc			
				less than - 5 mc	mc	mc			
				8 ± 2 mc	mc	mc			

ITEM	PARAGRAPH	TEST	LIMITS	TEST	LIMITS	TEST	LIMITS	TEST	LIMITS
8.	4.3.4.4	Dynamic Range	0 → -65 dbm no countdown	+125 mc 30 db MIN -125 mc 30 db MIN	pps	pps none PPS	pps	19°C to 31°C	ACCEPT REJECT
9.	4.3.4.5	Image Rejection						>65	OK
10.	4.3.4.6	Random Triggers	5 pulses per second MAX	(1) 5000 ohms MAX	ohms	ohms 4.73kohms			
11.	4.3.4.7	Receiver Monitor	(2) 0.pps 0.5VDC MAX	vdc	vdc .016 vdc	vdc			
			(3) 410 pps	vdc	vdc .752 vdc	vdc			
			(4) 820 pps	vdc	vdc 1.86 vdc	vdc			
			(5) 1230 pps	vdc	vdc 2.98 vdc	vdc			
			(6) 1600 pps	vdc	vdc 3.98 vdc	vdc			
12.	4.3.4.8	Pulse acceptance and pulse rejection	3.0 to 4.5 vdc	(1) +0.5 μs MIN (2) -0.5 μs MIN	μs	μs +1.1 μs	μs		
				(3) +8% of Tb MAX (4) -8% of Tb MAX	μs	μs -1.1 μs	μs		
				(4.8 ± 0.2 μs)	μs	μs +1.2 μs	μs		
					μs	μs -1.25 μs	μs		
13.	4.3.5.1	Transmitter pulse width						0.65 μs	
14.	4.3.5.2	Transmitter Power	1 Kw to 2.5 Kw	Kw	Kw 1.9 Kw				
15.	4.3.5.3	Transmitter frequency	± 2 mc w/add.	mc	mc +1.82 mc				
		Temp. monitor (reference)	0.1 mc/10C	vdc	vdc 2.81 vdc				
16.	4.3.5.4	System Delay	1.0 ± 0.5 μs	μs	μs 1.0 μs				
17.	4.3.5.5	Change in delay	0.25 μs MAX			0.1 μs			

WDL-TR1946

7-26-62

MODEL NO.
SERIAL NO.
PHILCO

14th 25 HR. TEST OF LIFE TEST
PROCEDURE REFERENCE

MODEL NO.
SERIAL NO.
PHILCO

14th 25 HR. TEST OF LIFE TEST

ITEM PARAGRAPH PROCEDURE REFERENCE

			LIMITS		AMBIENT 19°C to 31°C	ACCEPT	REJECT
			-19°C	+74°C			
18.	4.3.5.6	Temperature Monitor	4.7 VDC MAX	vdc	2.83 vdc		
		1 0C					
		2 0C					
		3 0C					
19.	4.3.5.7	Transmitter Monitor	(1) 5000 ohms MAX (2) 0.5 VDC MAX	ohms vdc	3.28k ohms 0.016 vdc		
		(3) 410 pps	vdc	1.34 vdc			
		(4) 820 pps	vdc	2.47 vdc			
		(5) 1230 pps	vdc	3.42 vdc			
		(6) 1600 pps	vdc	4.15 vdc			
20.	4.3.6.1	Command Acceptance	(1) A & B +2% MIN (2) B & C +2% MIN (3) A & D +2% MIN (4) A & C +2% MIN (5) B & D +2% MIN (6) C & D +2% MIN	OK	OK	OK	OK
		A +3.7 - 3.6%					
		B +3.4 - 3.3%					
		C +3.7 - 3.7%					
		D +3.3 - 3.2%					
21.	4.3.6.2	Command Monitor	(1) short (2) short (3) short (4) short (5) short (6) short (7) inf. (8) inf. (9) inf. (10) inf. (11) inf. (12) inf.	OK OK OK OK OK OK OK OK OK OK OK OK	OK OK OK OK OK OK OK OK OK OK OK OK	OK OK OK OK OK OK OK OK OK OK OK OK	OK OK OK OK OK OK OK OK OK OK OK OK

WDL-TR1946

WDL-TR1946

MODEL NO. **100**
SERIAL NO. **100**

PHILCO

14th 25 HR. TEST OF LIFE TEST

PROCEDURE REFERENCE

4.3.6.3 Tone Monitor (11) 3

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300 (c)

(6) 50

(1) 50

(8) 50

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4.3.7.3 Temperature Tests -19°C

Quality Assurance

A-60

WESTERN DEVELOPMENT LABORATORIES

Burning Time Meter 594-4

(Check One)

INCOMING _____
FINAL _____
REPAIR _____RTM 618-6**PHILCO**

TABLE IV

ACCEPTANCE TEST
TRANSISTORIZED RADAR TRANSPONDER
 (including 6 Command Decoder)

<u>ITEM</u>	<u>PARAGRAPH</u>	<u>PROCEDURE REFERENCE</u>	<u>TEST CONDITION</u>	<u>LIMITS</u>	<u>ACCEPT</u>	<u>REJECT</u>
15th TEST ON LIFE TEST						
1.	4.3.7.1	(1) Countdown during vibration (2) Transmitter Pulse Amplitude change (3) False Command (4) Command Drop-out	Ambient Operate	1% MAX 10% MAX		
2.	4.3.7.2	Shock	Ambient Non-operate	30g 1/2 sine 6 millisecond		
3.	4.3.7.3	Pressurization	Ambient--Last Test Non-operate	No leaks apparent in 10 minutes		

A-6	4.	4.3.3.2	(1) Input power no command (2) Input power commanding	50 watts MAX 60 watts MAX	-19°C 16° to 31°	AMBIENT 16° to 31°	ACCEPT	REJECT
5.	4.3.4.1	Receiver Frequency		+2 mc w/add $\frac{1}{0.1}$ mc/10C	mc vdc	mc vdc		
		Temp. Monitor (Ref.)	1 -33°C 2 -34°C 3 -34°C			2.77		
6.	4.3.4.2	Sensitivity		-65 to -70dbm	dbm	-69.4	dbm	
7.	4.3.4.3	Bandwidth	greater than + 3 mc less than + 5 mc	mc mc	mc mc	+4.59	mc	
			greater than - 3 mc less than - 5 mc	mc mc	mc mc	4.40	mc	
			8 ± 2 mc	mc mc	mc mc	8.99	mc	
								7/30/62

WDL-TR1946

MODEL NO.
SERIAL NO.

PHILCO

ITEM	PARAGRAPH	PROCEDURE REFERENCE	LIMITS		AMBIENT 19°C TO 31°C	ACCEPT	REJECT
			-19°C	+74°C			
8.	4.3.4.4	Dynamic Range	0 → -65 dbm no countdown			OK	
9.	4.3.4.5	Image Rejection	+125 mc 30 db MIN -125 mc 30 db MIN		>65		
10.	4.3.4.6	Random Triggers	5 pulses per second MAX	pps	pps none	pps	
11.	4.3.4.7	Receiver Monitor	(1) 5000 ohms MAX (2) 0.pps 0.5vdc MAX	ohms	ohms 4.72k ohms	vdc .007 vdc	
			(3) 410 pps (4) 820 pps (5) 1230 pps (6) 1600 pps	vdc	vdc 0.746 vdc	vdc 1.85 vdc	
				vdc	vdc 2.96 vdc	vdc	
				vdc	vdc 3.97		
12.	4.3.4.8	Pulse acceptance and pulse rejection	(1) +0.5 μs MIN (2) -0.5 μs MIN (3) +8% of Tb MAX (4) -8% of Tb MAX	μs	μs +1.05 μs μs -1.05 μs μs +1.2 μs μs -1.2 μs		
13.	4.3.5.1	Transmitter pulse width	0.8 ± 0.2 μs			.67	
14.	4.3.5.2	Transmitter Power	1 Kw to 2.5 Kw		Kw	Kw 1.74kw	
15.	4.3.5.3	Transmitter frequency	± 2 mc w/add.	mc	mc +1.9 mc		
		Temp. monitor (reference)	0.1 mc/1°C	vdc	vdc 2.98 vdc		
16.	4.3.5.4	System Delay	1.0 ± 0.5 μs	μs	μs 1.05 μs		
17.	4.3.5.5	Change in delay	0.25 μs MAX			0.06 μs	

WDL-TR1946

MODEL NO. **100**
SERIAL NO. **123456789**

PHILCO

ITEM	PARAGRAPH	PROCEDURE REFERENCE	LIMITS		AMBIENT 19° C to 31° C	ACCEPT	REJECT
			-19° C	+74° C			
16.	4.3.5.6	Temperature Monitor	4.7 VDC MAX	vdc	vdc	vdc	vdc
		1 0°C					
		2 0°C					
		3 0°C					
19.	4.3.5.7	Transmitter Monitor	(1) 5000 ohms MAX (2) 0.5 VDC MAX (3) 410 pps (4) 820 pps (5) 1230 pps (6) 1600 pps	ohms vdc vdc vdc vdc vdc vdc	3.27k ohms 0.007 vdc 1.34 vdc 2.47 vdc 3.42 vdc 4.14 vdc	OK	OK
20.	4.3.6.1	Command Acceptance	(1) A & B <u>+2%</u> MIN (2) B & C <u>+2%</u> MIN (3) A & D <u>+2%</u> MIN (4) A & C <u>+2%</u> MIN (5) B & D <u>+2%</u> MIN (6) C & D <u>+2%</u> MIN	OK OK OK OK OK OK	OK	OK	OK
		+25°C					
		A +4.0 - 3.8%					
		B +3.7 - 3.6%					
		C +4.0 - 4.0%					
		D +3.6 - 3.4%					
21.	4.3.6.2	Command Monitor	(1) short (2) short (3) short (4) short (5) short (6) short (7) inf. (8) inf. (9) inf. (10) inf. (11) inf. (12) inf.	OK OK OK OK OK OK OK OK OK OK OK OK	OK	OK	OK

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MODEL NO.
SERIAL NO.

PHILCO

-19°C	$+74^{\circ}\text{C}$	AMBIENT 19°C to 31°C	ACCEPT	REJECT	DATE
		3.91 vdc			
		4.01 vdc			
		3.98 vdc			
		4.09 vdc			
		3.93k ohms			
		4.04k ohms			
		4.01k ohms			
		4.05k ohms			
		OK			

WDL-TR1946

Running Time Meter 620.2

A-64

WESTERN DEVELOPMENT LABORATORIES

(Check One)

INCOMING _____
FINAL _____
REPAIR _____

TABLE IV

RTM 642.3

ACCEPTANCE TEST
TRANSISTORIZED RADAR TRANSPONDER
(including 6 Command Decoder)

<u>ITEM</u>	<u>PARAGRAPH</u>	<u>PROCEDURE REFERENCE</u>	<u>TEST CONDITION</u>	<u>LIMITS</u>	<u>ACCEPT</u>	<u>REJECT</u>
1.	4.3.7.1	(1) Countdown during vibration change (2) Transmitter Pulse Amplitude change (3) False Command (4) Command Drop-out	Ambient Operate	1% MAX 10% MAX		
2.	4.3.7.2	Shock	Ambient Non-operate	30g 1/2 sine 6 millisecond		
3.	4.3.7.3	Pressurization	Ambient--Last Test Non-operate	No leaks apparent in 10 minutes		

A-65	4.	4.3.3.2	(1) Input power no command (2) Input power commanding	50 watts MAX 60 watts MAX	+19°C +74°C 16° to 31°	AMBIENT 16° to 31°	ACCEPT	REJECT
5.	4.3.4.1	Receiver Frequency		+2 mc w/add 0.1 mc/10C	mc vdc	mc vdc		
6.	4.3.4.2	Temp. Monitor (Ref.)	1-31 °C 2-32 °C 3-32 °C	25.89				
7.	4.3.4.3	Sensitivity	-65 to -70dbm	dbm	71.0	dbm		
		Bandwidth	greater than + 3 mc less than + 5 mc	mc	mc	mc	+4.35	
			greater than - 3 mc less than - 5 mc	mc	mc	mc	-5.05	
			8 ± 2 mc	mc	mc	mc	9.40	
								8/3/62

PHILCO

WESTERN DEVELOPMENT LABORATORIES

WDL-TR1946

PHILCO
MODEL NO.
SERIAL NO.

ITEM	PARAGRAPH	PROCEDURE REFERENCE	<u>LIMITS</u>		AMBIENT 19° C to 31° C	ACCEPT	REJECT
			-19° C	+74° C			
18.	4.3.5.6	Temperature Monitor	4.7 VDC MAX	vdc	vdc	vdc	
		1 °C					
		2 °C					
		3 °C					
19.	4.3.5.7	Transmitter Monitor	(1) 5000 ohms MAX	ohms	3.29k	ohms	
		(2) 0.5 VDC MAX	vdc	vdc	.013	vdc	
		(3) 410 pps	vdc	vdc	1.35	vdc	
		(4) 820 pps	vdc	vdc	2.494	vdc	
		(5) 1230 pps	vdc	vdc	3.431	vdc	
		(6) 1600 pps	vdc	vdc	4.17	vdc	
		3.0 to 4.5 vdc					
20.	4.3.6.1	Command Acceptance	(1) A & B +2% MIN		OK		
	A.	+4.0 - 3.9%	(2) B & C +2% MIN		OK		
	B.	+3.6 - 3.6%	(3) A & D +2% MIN		OK		
	C.	+4.0 - 4.0%	(4) A & C +2% MIN		OK		
	D.	+3.5 - 3.5%	(5) B & D +2% MIN		OK		
			(6) C & D +2% MIN		OK		
21.	4.3.6.2	Command Monitor	(1) short		OK		
		(2) short			OK		
		(3) short			OK		
		(4) short			OK		
		(5) short			OK		
		(6) short			OK		
		(7) inf.			OK		
		(8) inf.			OK		
		(9) inf.			OK		
		(10) inf.			OK		
		(11) inf.			OK		
		(12) inf.			OK		

MODEL NO.
SERIAL NO.

ITEM	PARAGRAPH	PROCEDURE REFERENCE	LIMITS	-19°C		+74°C		AMBIENT 19°C to 31°C		ACCEPT	REJECT
				-19°C	+74°C	19°C	31°C				
22.	4.3.6.3	Tone Monitor	(1) 3.0 to 4.5 vdc (2) 3.0 to 4.5 vdc (3) 3.0 to 4.5 vdc (4) 3.0 to 4.5 vdc (5) 5000 ohms MAX (6) 5000 ohms MAX (7) 5000 ohms MAX (8) 5000 ohms MAX			3.93	vdc				
23.	4.3.6.2.2	30 cps Interference	No false tone			OK					
24.	4.3.7.3	Temperature Tests	-19°C and +74°C								
25.	4.1	Quality Assurance									
											DATE

A-68

WDL TR1946

R. S. Suda

Operator

Supervisor WDL

Air Force
Inspector

Q/C WDL

J. Ellwanger 8/3/62

Running Time Meter 643.4

PHILCO

WESTERN DEVELOPMENT LABORATORIES

(Check One)
 INCOMING _____
 FINAL _____
 REPAIR _____
PHILCO

TABLE IV

MODEL NO. RT-5A

SERIAL NO. 550

DATE 8-7-62

ACCEPTANCE TEST
TRANSISTORIZED RADAR TRANSPONDER
 (including 6 Command Decoder)

17th 25HR TEST OF LIFE TEST

ITEM PARAGRAPH PROCEDURE REFERENCE

			<u>TEST CONDITION</u>	<u>LIMITS</u>	<u>ACCEPT</u>	<u>REJECT</u>
1.	4.3.7.1	(1) Countdown during vibration change (2) Transmitter Pulse Amplitude change (3) False Command (4) Command Drop-out	Ambient Operate	1% MAX 10% MAX		
2.	4.3.7.2	Shock	Ambient Non-operate	30g 1/2 sine 6 millisecond		
3.	4.3.7.3	Pressurization	Ambient-Last Test Non-operate	No leaks No apparent in 10 minutes		

			<u>AMBIENT</u>	<u>16° to 31°</u>	<u>ACCEPT</u>	<u>REJECT</u>
A-69	4.	4.3.3.2	(1) Input power no command (2) Input power commanding	50 watts MAX 60 watts MAX	33.6 watts 37.5 watts	
	5.	4.3.4.1	Receiver Frequency	+2 mc w/add 0.1 mc/10C	mc - .55 mc	
	6.	4.3.4.2	Temp. Monitor (Ref.)	1 35.0°C 2 35.5°C 3 34.5°C	vdc vdc 3.027	
	7.	4.3.4.3	Sensitivity	-65 to -70dbm	dbm dbm	dbm
		Bandwidth	greater than + 3 mc less than + 5 mc	mc mc	mc +4.39	
			greater than - 3 mc less than - 5 mc	mc -4.94	mc	
			8 ± 2 mc	mc 9.33	mc	
						8/7/62

MODEL NO.
SERIAL NO.

PHILCO

ITEM	PARAGRAPH	PROCEDURE REFERENCE	LIMITS			ACCEPT	REJECT
			-19°C	+74°C	AMBIENT 19°C to 31°C		
8.	4.3.4.4	Dynamic Range	0 → -65 dbm no countdown			OK	
9.	4.3.4.5	Image Rejection	+125 mc 30 db MIN -125 mc 30 db MIN		>65db		
10.	4.3.4.6	Random Triggers	5 pulses per second MAX	pps	pps	none	
11.	4.3.4.7	Receiver Monitor	(1) 5000 ohms MAX (2) 0.pps 0.5VDC MAX	ohms	ohms	4.76k ohms	
			(3) 410 pps (4) 820 pps (5) 1230 pps (6) 1600 pps	vdc	vdc	.017 vdc	
				vdc	vdc	.761 vdc	
				vdc	vdc	1.880 vdc	
				vdc	vdc	2.919 vdc	
				vdc	vdc	vdc	
			3.0 to 4.5 vdc		4.002		
12.	4.3.4.8	Pulse acceptance and pulse rejection	(1) +0.5 μs MIN (2) -0.5 μs MIN (3) +8% of Tb MAX (4) -8% of Tb MAX	μs	μs	+1.0 μs	
				μs	μs	-1.1 μs	
				μs	μs	+1.2 μs	
				μs	μs	-1.3 μs	
13.	4.3.5.1	Transmitter pulse width	0.8 ± 0.2 μs			.65 μs	
14.	4.3.5.2	Transmitter Power	1 Kw to 2.5 Kw	Kw	Kw	1.75Kw	
15.	4.3.5.3	Transmitter frequency	± 2 mc w/add.	mc	mc	+1.35 mc	
		Temp. monitor (reference)	0.1 mc/1°C	vdc	vdc	3.159 vdc	
16.	4.3.5.4	System Delay	1.0 ± 0.5 μs	μs	μs	1.05 μs	
17.	4.3.5.5	Change in delay	0.25 μs MAX			-.06 μs	

WDL-TR1946

MODEL NO. **100**
SERIAL NO.

PHILCO

WDL-TR1946

MODEL NO. RT-5A
 SERIAL NO. 550
 17th 25HR TEST OF LIFE TEST

PHILCO

ITEM	PARAGRAPH	PROCEDURE REFERENCE	LIMITS	-19°C	+74°C	19°C to 31°C	ACCEPT	REJECT
22.	4.3.6.3	Tone Monitor	(1) 3.0 to 4.5 vdc (2) 3.0 to 4.5 vdc (3) 3.0 to 4.5 vdc (4) 3.0 to 4.5 vdc (5) 5000 ohms MAX (6) 5000 ohms MAX (7) 5000 ohms MAX (8) 5000 ohms MAX	3.92	vdc			
23.	4.3.6.2.2	30 cps Interference	No false tone	OK				
24.	4.3.7.3	Temperature Tests	-19°C and +74°C					
25	4.1	Quality Assurance						
			DATE					

WDL-TR1946

Operator

Kenneth L. Seaton

Supervisor WDL

Air Force
Inspector

Q/C WDL

J. Ellwanger

8-7-62

A-72

(Check One) INCOMING _____
FINAL _____ REPAIR _____ ITEM _____

TABLE IV

RTM 0694.2

FINAL REPAIR

TRANSISTORIZED RADAR TRANSPONDER
(including 6 Command Decoder)
ACCEPTANCE TEST

18th 25:R TEST OF LIFE TEST		TEST CONDITION		LIMITS		ACCEPT		REJECT	
ITEM	PARAGRAPH	PROCEDURE REFERENCE							
1.	4.3.7.1	(1) Countdown during vibration (2) Transmitter Pulse Amplitude change (3) False Command (4) Command Drop-out	Ambient Operate		1% MAX 10% MAX				
2.	4.3.7.2	Shock	Ambient Non-operate		30g 1/2 sine 6 millsec				
3.	4.3.7.3	Pressurization	Ambient--Last Test Non-operate		No leaks apparent in 10 minutes				

A-73

		4.	5.	4.3.3.2	(1) Input power no command (2) Input power commanding	50 watts MAX 60 watts MAX	33.8 watts 38.0 watts	16 to 31- mc
				4.3.4.1	Receiver Frequency	+2 mc w/add 0.1 mc/10C	.45 mc	mc

Temp. Monitor (Ref.)	1 29.5°C	2 31.0°C	3 30.5°C	vdc	vdc	vdc
				2.67		

6.	4.3.4.2	Sensitivity	-65 to -70dbm	dbm	dbm	-70.9dbm	dbm
7.	4.3.4.3	Bandwidth	greater than + 3 mc	mc	mc	mc	mc

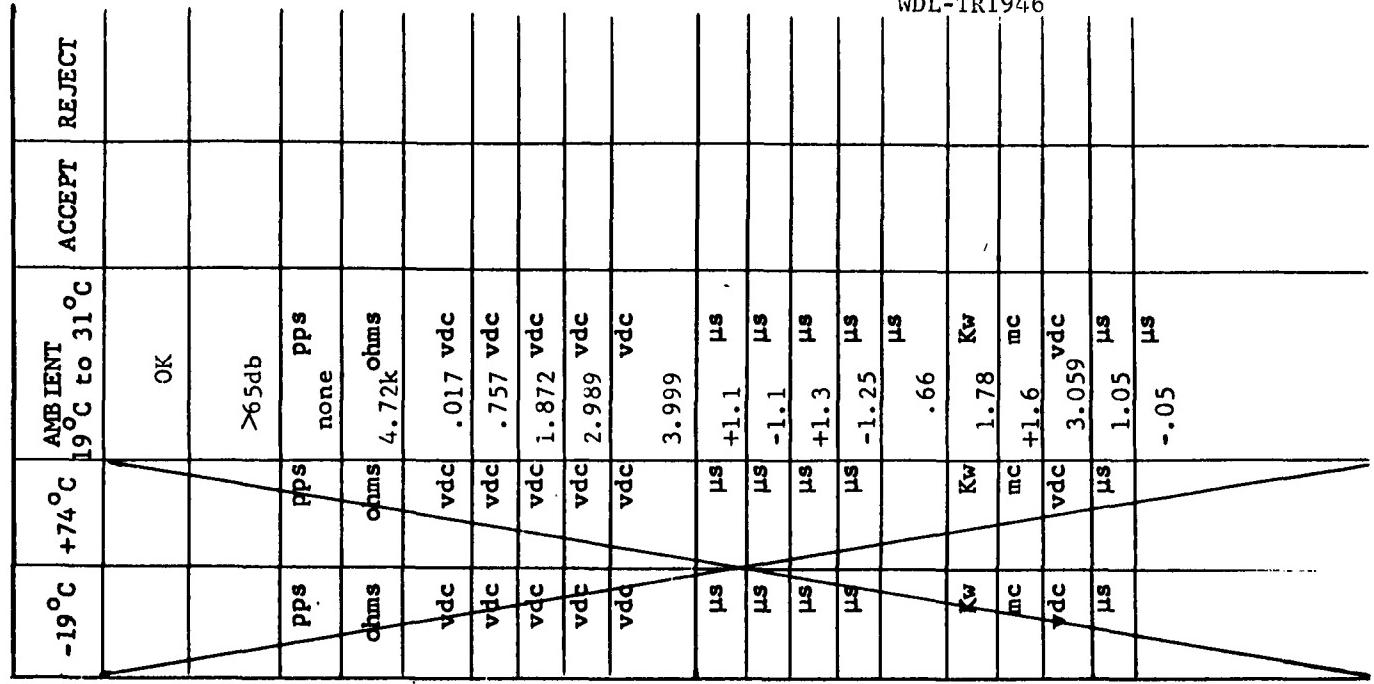
less than + 5 mc		+4.66	
greater than - 3 mc	mc	mc	mc

less than - 5 mc			-4.73
8 ± 2 mc	mc	mc	
			9.41

8/10/62

WDL-TR1946

<u>ITEM</u>	<u>PARAGRAPH</u>	<u>TEST</u>	<u>TEST</u>	<u>TEST</u>	<u>TEST</u>	<u>TEST</u>	<u>TEST</u>	<u>TEST</u>	<u>TEST</u>
8.	4.3.4.4	Dynamic Range	0 → -65 dbm no countdown						
9.	4.3.4.5	Image Rejection	+125 mc 30 db MIN -125 mc 30 db MIN						
10.	4.3.4.6	Random Triggers	5 pulses per second MAX	pps	pps	pps	pps	pps	pps
11.	4.3.4.7	Receiver Monitor	(1) 5000 ohms MAX (2) 0.pps 0.5VDC MAX	ohms	ohms	ohms	ohms	ohms	ohms
			(3) 410 pps (4) 820 pps (5) 1230 pps (6) 1600 pps	vdc	vdc	vdc	vdc	vdc	vdc
			3.0 to 4.5 vdc	vdd	vdd	vdd	vdd	vdd	vdd
A-74	12.	4.3.4.8	Pulse acceptance and pulse rejection	(1) +0.5 μs MIN (2) -0.5 μs MIN (3) +8% of Tb MAX (4) -8% of Tb MAX	μs	μs	μs	μs	μs
13.	4.3.5.1	Transmitter pulse width	0.8 ± 0.2 μs						
14.	4.3.5.2	Transmitter Power	1 Kw to 2.5 Kw	Kw	Kw	Kw	Kw	Kw	Kw
15.	4.3.5.3	Transmitter frequency	± 2 mc w/add.	mc	mc	mc	mc	mc	mc
				vdc	vdc	vdc	vdc	vdc	vdc
16.	4.3.5.4	Temp. monitor (reference)	0.1 mc/loc	0.1	0.1	0.1	0.1	0.1	0.1
17.	4.3.5.5	System Delay	1.0 ± 0.5 μs	μs	μs	μs	μs	μs	μs
		Change in delay	0.25 μs MAX						



WDL-TR1946

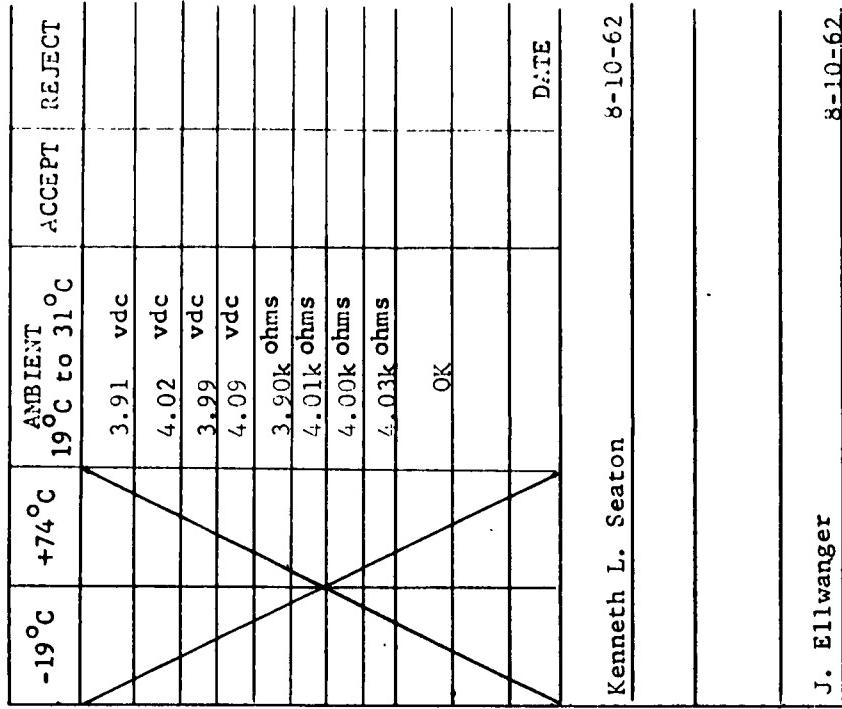
MODEL NO.
SERIAL NO.

PHILCO

ITEM	PARAGRAPH	PROCEDURE REFERENCE	<u>LIMITS</u>		AMBIENT 19°C to 31°C	ACCEPT	REJECT
			-19°C	+74°C			
18.	4.3.5.6	Temperature Monitor	4.7 VDC MAX	vdc	vdc	vdc	
		1 35.7 °C					
		2 36.0 °C					
		3 35.7 °C					
19.	4.3.5.7	Transmitter Monitor	(1) 5000 ohms MAX	ohms	ohms	3.29k ohms	
		(2) 0.5 VDC MAX	vdc	vdc	vdc	.016 vdc	
		(3) 410 pps	vdc	vdc	vdc	.362 vdc	
		(4) 820 pps	vdc	vdc	vdc	2.512 vdc	
		(5) 1230 pps	vdc	vdc	vdc	3.446 vdc	
		(6) 1600 pps	vdc	vdc	vdc	4.204 vdc	
		3.0 to 4.5 vdc					
20.	4.3.6.1	Command Acceptance	(1) A & B $\pm 2\%$ MIN		OK		
	A.	+3.6 - 3.55%	(2) B & C $\pm 2\%$ MIN		OK		
	B.	+3.4 - 3.2%	(3) A & D $\pm 2\%$ MIN		OK		
	C.	+3.6 - 3.6%	(4) A & C $\pm 2\%$ MIN		OK		
	D.	+3.3 - 3.7%	(5) B & D $\pm 2\%$ MIN		OK		
			(6) C & D $\pm 2\%$ MIN		OK		
21.	4.3.6.2	Command Monitor	(1) short		OK		
		(2) short			OK		
		(3) short			OK		
		(4) short			OK		
		(5) short			OK		
		(6) short			OK		
		(7) inf.			OK		
		(8) inf.			OK		
		(9) inf.			OK		
		(10) inf.			OK		
		(11) inf.			OK		
		(12) inf.			OK		

WDL-TR1946

MODEL NO.	RT-5A
SERIAL NO.	550
	18th 25HR TEST OF LIFE TEST
ITEM	PROCEDURE REFERENCE
22.	PARAGRAPH
22.	4.3.6.3
	Tone Monitor
	(1) 3.0 to 4.5 vdc
	(2) 3.0 to 4.5 vdc
	(3) 3.0 to 4.5 vdc
	(4) 3.0 to 4.5 vdc
	(5) 5000 ohms MAX
	3.90k ohms
	(6) 5000 ohms MAX
	4.01k ohms
	(7) 5000 ohms MAX
	4.00k ohms
	(8) 5000 ohms MAX
	4.03k ohms
23.	4.3.6.2.2
	30 cps Interference
24.	4.3.7.3
	Temperature Tests
25.	4.1
	Quality Assurance



PHILCO

8-10-62
Kenneth L. Seaton
Operator
8-10-62
Supervisor WDL
Air Force
Inspector
J. Ellwanger
Q/C WDL
8-10-62
DATE

Running Time Meter 695.6

(Check One)
 INCOMING _____
 FINAL _____
 REPAIR _____
THLCO

RTM 724.8
 RTM 724.8
 ACCEPTANCE TEST
 TRANSISTORIZED RADAR TRANSPONDER
 (including 6 Command Decoder)

TABLE IV

<u>ITEM</u>	<u>PARAGRAPH</u>	<u>PROCEDURE REFERENCE</u>	<u>TEST CONDITION</u>		<u>LIMITS</u>	<u>ACCEPT</u>	<u>REJECT</u>
			<u>TEST</u>	<u>CONDITION</u>			
1.	4.3.7.1	(1) Countdown during vibration (2) Transmitter Pulse Amplitude change (3) False Command (4) Command Drop-out	Ambient Operate		1% MAX 10% MAX		
2.	4.3.7.2	Shock	Ambient Non-operate		None None		
3.	4.3.7.3	Pressurization	Ambient--Last Test Non-operate	No leaks apparent in 10 minutes	0 TEST		
A-77	4.3.3.2	(1) Input power no command (2) Input power commanding	50 watts MAX 60 watts MAX	-19°C +74°C	+16°-to-31°	ACCEPT	REJECT
5.	4.3.4.1	Receiver Frequency	+2 mc w/add $\frac{0.1}{0.05} \mu\text{c}/10\text{C}$	+0.3 mc -0.1 mc	+0.49 mc		
6.	4.3.4.2	Temp. Monitor (Ref.) 1-18.5°C 2-18.0°C 3-18.5°C	1 - 5°C. 2 - 1.0°C. 3 - 1.0°C.	0.749	1.189		
7.	4.3.4.3	Sensitivity	greater than + 3 mc less than + 5 mc	+4.97	mc	+4.74 mc	
			greater than - 3 mc less than - 5 mc	-4.80	mc	-4.70 mc	
			8 ± 2 mc	9.77	mc	9.44 mc	

WDL-TR1946

MODEL NO.

RT-5A

SERIAL NO.

550

PARAGRAPH

500 H.R.

TEST OF LIFE TEST

PROCEDURE REFERENCE

PHILCO

ITEM	PARAGRAPH	TEST OF LIFE TEST	8-20-62		AMBIENT 19°C TO 31°C	ACCEPT	REJECT
			LIMITS				
8.	4.3.4.4	Dynamic Range	0 → -65 dbm no countdown	OK	JK		
9.	4.3.4.5	Image Rejection	+125 mc 30 db MIN -125 mc 30 db MIN	>65db		>65db	
10.	4.3.4.6	Random Triggers	5 pulses per second MAX	0 pps	pps	0 pps	
11.	4.3.4.7	Receiver Monitor	(1) 5000 ohms MAX (2) 0 pps 0.5VDC MAX	4.9 ^{1/2} K ohms	ohms 4.74 k ohms		
			(3) 410 pps	0.68 ^{1/2} C vdc	vdc .038 vdc	0.725 vdc	
			(4) 820 pps	1.7 ^{1/2} C vdc	vdc 1.3C2 vdc		
			(5) 1230 pps	2.7 ^{1/2} C vdc	vdc 2.897 vdc		
			(6) 1600 pps	3.7 ^{1/2} C vdc	vdc 3.872 vdc		
			3.0 to 4.5 vdc				
12.	4.3.4.8	Pulse acceptance and pulse rejection	(1) +0.5 μs MIN (2) -0.5 μs MIN	+.9 μs	μs +1.6 μs		
			(3) +8% of Tb MAX (4) -8% of Tb MAX	-1.3 μs	μs -1.1 μs		
				+1.1 μs	μs +1.2 μs		
				-1.6 μs	μs -1.35 μs		
13.	4.3.5.1	Transmitter pulse width	0.8 ± 0.2 μs			0.65 μs	
14.	4.3.5.2	Transmitter Power	1 Kw to 2.5 Kw	1.7Kw	Kw 1.82 Kw		
15.	4.3.5.3	Transmitter frequency	± 2 mc w/add.	+5.0 mc	mc +3.6 mc		
				0.68 ^{1/2} C vdc	vdc 1.233 vdc		
16.	4.3.5.4	Temp. monitor (reference)	0.1 mc/10C	1.05 μs	μs 1.05 μs		
17.	4.3.5.5	System Delay	1.0 ± 0.5 μs			-0.05 μs	
		Change in delay	0.25 μs MAX			-0.05 μs	

ITEM	PARAGRAPH	TEST OF LIFE TEST	8-20-62		AMBIENT 19°C to 31°C	ACCEPT	REJECT
			PROCEDURE	REFERENCE			
18.	4.3.5.6	Temperature Monitor	-20°C	0°C			
		1-20.0 °C	4.7 VDC MAX	+ .25°C.	vdc	vdc	
		2-19.5 °C	+ .75°C.	0°C.	0.686	1.256	
		3-20.5 °C					
19.	4.3.5.7	Transmitter Monitor	(1) 5000 ohms MAX				
		(2) 0.5 VDC MAX	3.29k ohms	3.29k ohms			
		(3) 410 pps	0.039 vdc	0.039 vdc			
		(4) 820 pps	1.303 vdc	1.351 vdc			
		(5) 1230 pps	2.395 vdc	2.487 vdc			
		(6) 1600 pps	3.328 vdc	3.434 vdc			
		3.0 to 4.5 vdc	4.032 vdc	4.164 vdc			
20.	4.3.6.1	Command Acceptance	(1) A & B +2% MIN				
		0°C	(2) B & C +2% MIN	OK	OK	OK	
		-20°C	(3) A & D +2% MIN	OK	OK	OK	
A - 79	A +3.4 - 3.5%	A +3.7 - 3.6%	(4) A & C +2% MIN	OK	OK	OK	
	B +2.9 - 2.95%	B +3.4 - 3.4%	(5) B & D +2% MIN	OK	OK	OK	
	C +2.5 - 2.3%	C +3.5 - 3.35%	(6) C & D +2% MIN	OK	OK	OK	
	D +2.6 - 2.7%	D +3.2 - 3.1%	(1) short	OK	OK	OK	
			(2) short	OK	OK	OK	
			(3) short	OK	OK	OK	
			(4) short	OK	OK	OK	
			(5) short	OK	OK	OK	
			(6) short	OK	OK	OK	
			(7) inf.	OK	OK	OK	
			(8) inf.	OK	OK	OK	
			(9) inf.	OK	OK	OK	
			(10) inf.	OK	OK	OK	
			(11) inf.	OK	OK	OK	
			(12) inf.	OK	OK	OK	

MODEL NO. RT-5A
SERIAL NO. 550500 IIR. TEST OF LIFE TEST
PROCEDURE REFERENCE-20°C 0°C
4.7 VDC MAX
+ .25°C.
+ .75°C.
0°C.

8-20-62

4.3.5.6

Temperature Monitor
1-20.0 °C
2-19.5 °C
3-20.5 °C

4.3.5.7

Transmitter Monitor

(1) 5000 ohms MAX

(2) 0.5 VDC MAX

(3) 410 pps

(4) 820 pps

(5) 1230 pps

(6) 1600 pps

3.0 to 4.5 vdc

A - 79

4.3.6.1

Command Acceptance

0°C

(1) A & B +2% MIN

(2) B & C +2% MIN

(3) A & D +2% MIN

(4) A & C +2% MIN

(5) B & D +2% MIN

(6) C & D +2% MIN

Command Monitor

(1) short

(2) short

(3) short

(4) short

(5) short

(6) short

(7) inf.

(8) inf.

(9) inf.

(10) inf.

(11) inf.

(12) inf.

MODEL NO. RT-5A

SERIAL NO. 550

500 HR. TEST OF LIFE TEST
PROCEDURE REFERENCE

8-20-62

PHILCO

ITEM	PARAGRAPH	TEST	LIMITS	-19°C	+74°C	AMBIENT	ACCEPT	REJECT
				19°C	19°C to 31°C			
22.	4.3.6.3	Tone Monitor	(1) 3.0 to 4.5 vdc (2) 3.0 to 4.5 vdc (3) 3.0 to 4.5 vdc (4) 3.0 to 4.5 vdc (5) 5000 ohms MAX (6) 5000 ohms MAX (7) 5000 ohms MAX (8) 5000 ohms MAX	3.87	3.37	vdc		
						4.02	4.03	vdc
						3.99	4.00	vdc
						4.11	4.12	vdc
						3.95	3.94	k ohms
						4.13	4.19	k ohms
						4.09	4.04	k ohms
						4.14	4.10	k ohms
23.	4.3.6.2.2	30 cps Interference	No False tone	JK				
24.	4.3.7.3	Temperature Tests	-19°C and +74°C					
25.	4.1	Quality Assurance						
								DTE

A-80

WDL-TR1946

Running Time Meter 726.7 728.2
-20°C. 0°C.
TEST TEST

Kennett L. Seaton 8-2C-62
Supervisor WDL
Air Force
Inspector
Q/C WDL
J. Ellwanger 8-2C-62

(Check One)

BTM 728 / BTM-5A

GARIBOLDI

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TABLE IV

ACCEPTANCE TEST
TRANSISTORIZED RADAR TRANS PONDER
(including 6 Command Decoder)

MODEL NO. XT-5A
SERIAL NO. 550
DATE 8-24-62
500HR

<u>PROCEDURE REFERENCE</u>	<u>TEST CONDITION</u>	<u>LIMITS</u>	<u>ACCEPT</u>	<u>REJECT</u>
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ITEM	PARAGRAPH	PROCEDURE REFERENCE	TEST CONDITION	LIMITS	ACCEPT	REJECT
1.	4.3.7.1	(1) Countdown during vibration change (2) Transmitter Pulse Amplitude (3) False Command (4) Command Drop-out	Ambient Operate	1% MAX 10% MAX		
2.	4.3.7.2	Shock	Ambient Non-operate	None None		
3.	4.3.7.3	Pressurization	Ambient--Last Test Non-operate	No leaks apparent in 10 minutes		
4.	4.3.3.2	(1) Input power no command (2) Input power commanding	-19°C 50 watts MAX 60 watts MAX	+74°C 16° to 31°	AMBIENT 34.1 37.0	REJECT 33.3 watts 37.5 watts
5.	4.3.4.1	Receiver Frequency	$\frac{+2}{-0.1}$ mc w/add 0.1 mc/10C	mc 1.4 mc	+ .0 mc	
6.	4.3.4.2	Sensitivity	Temp. Monitor (Ref.) 1 25.0°C 2 26.5°C 3 26.5°C	-65 to -70dbm 1 73.5°C 2 74.0°C 3 73.5°C	vdc 4.65 2.55	vdc 70.0 70.2
7.	4.3.4.3	Bandwidth	greater than + 3 mc less than + 5 mc	mc mc	mc +3.93	mc + 4.24
			greater than - 3 mc less than - 5 mc	mc -3.33	mc - 4.55	
			8 ± 2 mc	mc 7.26	mc 8.79	

A-81

ITEM	PARAGRAPH	PROCEDURE REFERENCE	LIMITS	-19°C	+74°C	AMBIENT 19°C to 31°C	ACCEPT	REJECT
8.	4.3.4.4	Dynamic Range	0 → -65 dbm no countdown	OK	OK			
9.	4.3.4.5	Image Rejection	+125 mc 30 db MIN -125 mc 30 db MIN	>65db	>65db			
10.	4.3.4.6	Random Triggers	5 pulses per second MAX	pps	pps			
11.	4.3.4.7	Receiver Monitor	(1) 5000 ohms MAX (2) 0 pps 0.5VDC MAX	ohms 4.80K	ohms 4.73K			
			(3) 410 pps (4) 820 pps (5) 1230 pps (6) 1600 pps	vdc .044vdc .839vdc 1.984vdc 3.113vdc	vdc .039 .772 vdc 1.889 vdc 3.000 vdc			
			3.0 to 4.5 vdc		4.096	3.968		
12.	4.3.4.8	Pulse acceptance and pulse rejection	(1) +0.5 μs MIN (2) -0.5 μs MIN (3) +8% of Tb MAX (4) -8% of Tb MAX	μs +0.9 μs -0.9 μs μs μs μs	μs +1.0 μs -1.1 μs +1.1 μs +1.3 μs -1.1 μs -1.3 μs			
13.	4.3.5.1	Transmitter pulse width	0.8 ± 0.2 μs	0.65μs	0.65 μs			
14.	4.3.5.2	Transmitter Power	1 Kw to 2.5 Kw	Kw	Kw			
15.	4.3.5.3	Transmitter frequency	± 2 mc w/add.	mc	-1.5 mc +1.6 mc			
16.	4.3.5.4	Temp. monitor (reference)	0.1 mc/1°C	vdc 4.689vdc	2.54 vdc			
17.	4.3.5.5	System Delay	1.0 ± 0.5 μs	μs 1.2 μs	1.1 μs			
		Change in delay	0.25 μs MAX	-0.05	-0.05			

MODEL NO.
SERIAL NO.

PHILCO

MODEL NO. RT-5A
SERIAL NO. 550

ITEM PARAGRAPH 500 HR. TEST OF LIFE TEST

<u>ITEM</u>	<u>PARAGRAPH</u>	<u>TEST OF LIFE TEST</u>	<u>PROCEDURE REFERENCE</u>	<u>LIMITS</u>		<u>AMBIENT</u> <u>19°C to 31°C</u>	<u>ACCEPT</u>	<u>REJECT</u>
				<u>-19°C</u>	<u>+74°C</u>			
18.	4.3.5.6	Temperature Monitor		4.7 VDC MAX				
		1 28.5 °C	1	74.5°C.				
		2 29.0 °C	2	76.0°C.				
		3 28.5 °C	3	75.0°C.				
19.	4.3.5.7	Transmitter Monitor		(1) 5000 ohms MAX				
				(2) 0.5 VDC MAX				
				(3) 410 pps				
				(4) 820 pps				
				(5) 1230 pps				
				(6) 1600 pps				
				3.0 to 4.5 vdc				
20.	4.3.6.1	Command Acceptance		(1) A & B $\pm 2\%$ MIN				
		+25°C	+74°C	(2) B & C $\pm 2\%$ MIN				
A-83	A	+3.7 - 3.6%	A +2.85 - 2.7%	(3) A & D $\pm 2\%$ MIN				
	B	+3.4 - 3.2%	B +3.2 - 3.0%	(4) A & C $\pm 2\%$ MIN				
	C	+3.5 - 3.2%	C +2.7 - 3.1%	(5) B & D $\pm 2\%$ MIN				
	D	+3.2 - 3.1%	D +3.0 - 2.9%	(6) C & D $\pm 2\%$ MIN				
21.	4.3.6.2	Command Monitor		(1) short				
				(2) short				
				(3) short				
				(4) short				
				(5) short				
				(6) short				
				(7) inf.				
				(8) inf.				
				(9) inf.				
				(10) inf.				
				(11) inf.				
				(12) inf.				

PHILCO

WESTERN DEVELOPMENT LABORATORIES

WDL-TR1946

MODEL NO. RT-5A
 SERIAL NO. 550
 500HR TEST OF LIFE TEST

8-24-62

ITEM	PARAGRAPH	PROCEDURE	REFERENCE	LIMITS					
22.	4.3.6.3	Tone Monitor		(1) 3.0 to 4.5 vdc (2) 3.0 to 4.5 vdc (3) 3.0 to 4.5 vdc (4) 3.0 to 4.5 vdc (5) 5000 ohms MAX (6) 5000 ohms MAX (7) 5000 ohms MAX (8) 5000 ohms MAX	-19°C 3.93 4.01 3.99 4.08 4.05K 4.09K 4.19K 4.11K	+74°C 3.91 4.02 3.99 4.10 3.97K 4.09K 4.02K 4.08K	19°C to 31°C	AMBIENT	ACCEPT
								REJECT	
23.	4.3.6.2.2	30 cps Interference	No False tone		OK	OK			
24.	4.3.7.3	Temperature Tests	-19°C and +74°C						
25.	4.1	Quality Assurance					DATE		

A-84

8-24-62

Kenneth L. Seaton

Supervisor WDL

Air Force
Inspector

George R. Reagan

Q/C WDL

Running Time Meter $\frac{+25^{\circ}\text{C}}{729.4}$ $\frac{+74^{\circ}\text{C}}{730.9}$

PHILCO

(Check One)

INCOMING _____ RTI 825.6
FIREL _____
REFR IR _____

TABLE IV

ACCEPTANCE TEST
TRANSISTORIZED RADAR TRANSPONDER
(including 6 Command Decoder)

ITEM:	PARAGRAPH	PROCEDURE REFERENCE	TEST CONDITION	LIMITS	ACCEPT	REJECT
1.	4.3.7.1	(1) Countdown during vibration (2) Transmitter Pulse Amplitude change (3) False Command (4) Command Drop-out	Ambient Operate	1% MAX 10% MAX		
2.	4.3.7.2	Shock	Ambient Non-operate	None None		
3.	4.3.7.3	Pressurization	Ambient--Last Test Non-operate	30g 1/2 sine 6 millisecond	No leaks apparent in 10 minutes	

			-19°C	+74°C	AMBIENT		
					16° to 31°	ACCEPT	REJECT
4.	4.3.3.2	(1) Input power no command (2) Input power commanding	50 watts MAX 60 watts MAX		33.6 watts		
5.	4.3.4.1	Receiver Frequency	$\frac{+2}{0.1}$ mc w/add $mc/10C$	mc mc	37.8 watts -.5 mc		
		Temp. Monitor (Ref.)	1 2 3	°C °C °C	vdc vdc vdc	2.649vdc	
6.	4.3.4.2	Sensitivity	-65 to -70dbm	dbm	-70.7 dbm		
7.	4.3.4.3	Bandwidth	greater than + 3 mc less than + 5 mc	mc mc	+4.03 mc		
			greater than - 3 mc less than - 5 mc	mc mc	-4.53 mc		
			8 ± 2 mc	mc mc	8.56 mc		

WDL-TR1946

PHILCO

MODEL NO.	RT-5A	1st 100 HR. PARAGRAPH	CHECK AFTER 500 HR. PROCEDURE REFERENCE	LIMITS	-19°C	+74°C	AMBIENT 19°C to 31°C	ACCEPT	REJECT
8.	4.3.4.4	Dynamic Range		0 → -65 dbm no countdown			OK		
9.	4.3.4.5	Image Rejection		+125 mc 30 db MIN -125 mc 30 db MIN			>65 db		
10.	4.3.4.6	Random Triggers		5 pulses per second MAX	pps	pps	none pps		
11.	4.3.4.7	Receiver Monitor		(1) 5000 ohms MAX (2) 0.pps 0.5VDC MAX	ohms	ohms	4.76k ohms		
				(3) 410 pps	vdc	vdc	.039 vdc		
				(4) 820 pps	vdc	vdc	0.779 vdc		
				(5) 1230 pps	vdc	vdc	1.900 vdc		
				(6) 1600 pps	vdc	vdc	3.009 vdc		
				3.0 to 4.5 vdc					
12.	4.3.4.8	Pulse acceptance and pulse rejection		(1) +0.5 μs MIN (2) -0.5 μs MIN	μs	μs	+1.0 μs		
				(3) +8% of Tb MAX (4) -8% of Tb MAX	μs	μs	+1.2 μs		
				0.8 ± 0.2 μs	μs	μs	-1.2 μs		
							.65 μs		
13.	4.3.5.1	Transmitter pulse width							
14.	4.3.5.2	Transmitter Power		1 Kw to 2.5 Kw	Kw	Kw	1.1.3 Kw		
15.	4.3.5.3	Transmitter frequency		± 2 mc w/add.	mc	mc	+.6 mc		
		Temp. monitor (reference)		0.1 mc/10C	vdc	vdc	3.09 vdc		
16.	4.3.5.4	System Delay		1.0 ± 0.5 μs	μs	μs	1.0 μs		
17.	4.3.5.5	Change in delay		0.25 μs MAX			.05 μs		

MODEL NO.
RT-5A
SERIAL NO.
550

1st 100 HR. CHECK AFTER 500 HR. LT
PARAGRAPH
PROCEDURE REFERENCE

ITEM	4.3.5.6	Temperature Monitor	1 2 3 °C °C °C	4.7 VDC MAX	LIMITS		-19°C vdc	+74°C vdc	19°C to 31°C vdc	ACCEPT	REJECT
					-19°C vdc	+74°C vdc					
18.											
19.	4.3.5.7	Transmitter Monitor			(1) 5000 ohms MAX (2) 0.5 VDC MAX (3) 410 pps (4) 820 pps (5) 1230 pps (6) 1600 pps 3.0 to 4.5 vdc		ohms vdc vdc vdc vdc vdc vdc	ohms .039 1.391 2.549 3.513 4.249 vdc	3.30k vdc vdc vdc vdc vdc vdc		
20.	4.3.6.1	Command Acceptance	A B C D +3.5 - 3.3% +3.4 - 3.23% +3.5 - 3.45% +3.3 - 3.2%		(1) A & B $\pm 2\%$ MIN (2) B & C $\pm 2\%$ MIN (3) A & D $\pm 2\%$ MIN (4) A & C $\pm 2\%$ MIN (5) B & D $\pm 2\%$ MIN (6) C & D $\pm 2\%$ MIN			OK OK OK OK OK OK			
21.	4.3.6.2	Command Monitor			(1) short (2) short (3) short (4) short (5) short (6) short (7) inf. (8) inf. (9) inf. (10) inf. (11) inf. (12) inf.		OK OK OK OK OK OK OK OK OK OK OK OK				

WDL-TR1946

PHILCO

MODEL NO. RT-5A
SERIAL NO. 550

		REJECT	ACCEPT	
-19 °C	+74 °C	AMBIENT 19 °C to 31 °C		DATE
		3.94 vdc		
		4.04 vdc		
		4.02 vdc		
		4.12 vdc		
		3.96k ohms		
		4.05k ohms		
		4.03k ohms		
		4.08k ohms		
		OK		

Kenneth L. Seaton 8-31-62

WDL-TR1946

Running Time Meter 826.9

A-88

PHILCO

WESTERN DEVELOPMENT LABORATORIES

(Check One)

INCOMING	RTM	<u>925.9</u>
FINAL		
REPAIR		

PHILCO

TABLE IV

ACCEPTANCE TEST

TRANSISTORIZED RADAR TRANSPONDER
(including 6 Command Decoder)

ITEM	PARAGRAPH	PROCEDURE REFERENCE	TEST CONDITION	LIMITS		ACCEPT	REJECT
				1%	MAX		
1.	4.3.7.1	(1) Countdown during vibration change (2) Transmitter Pulse Amplitude change (3) False Command (4) Command Drop-out	Ambient Operate	10%	MAX		
2.	4.3.7.2	Shock	Ambient Non-operate	30g	1/2 sine 6 millisecond		
3.	4.3.7.3	Pressurization	Ambient--Last Test Non-operate	No leaks apparent in 10 minutes			

A-89	ITEM	TEST CONDITION	LIMITS		ACCEPT	REJECT
			-19°C	+74°C		
	4.3.3.2	(1) Input power no command (2) Input power commanding	50 watts MAX 60 watts MAX	16° to 31°		
	4.3.4.1	Receiver Frequency	+2 mc w/add 0.1 mc/10C	mc	mc	
		Temp. Monitor (Ref.)	1 °C 2 °C 3 °C	vdc	2.689vdc	
	4.3.4.2	Sensitivity	-65 to -70dbm	dbm	-69.8 dbm	
	4.3.4.3	Bandwidth	greater than + 3 mc less than + 5 mc	mc	mc	+4.58 mc
			greater than - 3 mc less than - 5 mc	mc	mc	-4.84 mc
			8 ± 2 mc	mc	mc	9.42 mc

WDL-TR 1946

ITEM	TEST AFTER LIFE TEST PROCEDURE REFERENCE	LIMITS	-19°C	+74°C	AMBIENT 19°C to 31°C	ACCEPT	REJECT
8.	4.3.4.4 Dynamic Range	0 → -65 dbm no countdown			OK		
9.	4.3.4.5 Image Rejection	+125 mc 30 db MIN -125 mc 30 db MIN			>65 db		
10.	4.3.4.6 Random Triggers	5 pulses per second MAX	Pps	Pps	none	pps	
11.	4.3.4.7 Receiver Monitor	(1) 5000 ohms MAX (2) 0.pps 0.5VDC MAX	ohms	ohms	4.72k ohms		
		(3) 410 PPS	vdc	vdc	.008 vdc		
		(4) 820 PPS	vdc	vdc	.743 vdc		
		(5) 1230 PPS	vdc	vdc	1.861 vdc		
		(6) 1600 PPS	vdc	vdc	2.984 vdc		
		3.0 to 4.5 vdc			3.979 vdc		
12.	4.3.4.8 Pulse acceptance and pulse rejection	(1) +0.5 μs MIN (2) -0.5 μs MIN	μs	μs	+1.1 μs		
		(3) +8% of Tb MAX	μs	μs	-1.05 μs		
		(4) -8% of Tb MAX	μs	μs	+1.2 μs		
		0.8 ± 0.2 μs	μs	μs	-1.25 μs		
		Transmitter pulse width			.65 μs		
14.	4.3.5.2 Transmitter Power	1 Kw to 2.5 Kw	Kw	Kw	1.82 Kw		
15.	4.3.5.3 Transmitter frequency	± 2 mc w/add. Temp. monitor (reference) 0.1 mc/10C	mc	mc	+ .2 mc		
16.	4.3.5.4 System Delay	1.0 ± 0.5 μs	μs	μs	1.05 μs		
17.	4.3.5.5 Change in delay	0.25 μs MAX			-.05 μs		

MODEL NO. RT-5A
SERIAL NO. 550

2nd 100 HR.
PARAGRAPH

TEST AFTER LIFE TEST

PROCEDURE REFERENCE

LIMITS

9-6-62

4.3.5.6

Temperature Monitor

4.7 VDC MAX

1 °C

2 °C

3 °C

19. 4.3.5.7 Transmitter Monitor (1) 5000 ohms MAX
(2) 0.5 VDC MAX

(3) 410 pps

(4) 820 pps

(5) 1230 pps

(6) 1600 pps

3.0 to 4.5 vdc

20. 4.3.6.1 Command Acceptance

A +3.6 --3.4%

B +3.7 --3.2%

C +3.4 --3.5%

D +3.2 --3.1%

21. 4.3.6.2 Command Monitor

(1) short

(2) short

(3) short

(4) short

(5) short

(6) short

(7) inf.

(8) inf.

(9) inf.

(10) inf.

(11) inf.

(12) inf.

WDL-TR1946

PHILCO

A - 91

WESTERN DEVELOPMENT LABORATORIES

MODEL NO. RT-5A
 SERIAL NO. 550
 2nd 100 HR. TEST AFTER 500 HR. LIFE TEST
 ITEM PARAGRAPH PROCEDURE REFERENCE

			LIMITS	-19°C	+74°C	AMBIENT 19°C to 31°C	ACCEPT	REJECT
22.	4.3.6.3	Tone Monitor	(1) 3.0 to 4.5 vdc			3.92 vdc		
			(2) 3.0 to 4.5 vdc			4.02 vdc		
			(3) 3.0 to 4.5 vdc			4.00 vdc		
			(4) 3.0 to 4.5 vdc			4.10 vdc		
			(5) 5000 ohms MAX			3.83k ohms		
			(6) 5000 ohms MAX			3.93k ohms		
			(7) 5000 ohms MAX			3.90k ohms		
			(8) 5000 ohms MAX			3.95k ohms		
23.	4.3.6.2.2	30 cps Interference	No false tone	OK				
24.	4.3.7.3	Temperature Tests	-19°C and +74°C					
25.	4.1	Quality Assurance					DATE	

A-92

Kenneth L. Seaton 9-6-62

Supervisor WDL

Air Force
InspectorH. B. Stevenson
Q/C WDL

Running Time Meter 926.8

(Check One)

INCOMING
FINAL
REPAIR

RTM 1025.2

TABLE IV

ACCEPTANCE TEST
TRANSISTORIZED RADAR TRANSPONDER
3rd 100 HR. TEST AFTER 500 HR. LIFE TEST (including 6 Command Decoder)

<u>ITEM</u>	<u>PARAGRAPH</u>	<u>PROCEDURE REFERENCE</u>	<u>TEST CONDITION</u>	<u>LIMITS</u>	<u>ACCEPT</u>	<u>REJECT</u>
1.	4.3.7.1	(1) Countdown during vibration (2) Transmitter Pulse Amplitude change (3) False Command (4) Command Drop-out	Ambient Operate	1% MAX 10% MAX		
2.	4.3.7.2	Shock	Ambient Non-operate	None None		
3.	4.3.7.3	Pressurization	Ambient--Last Test Non-operate	1/2 sine 6 millisecond		
			No leaks apparent in 10 minutes			

			-19°C	+74°C	16° to 31°	AMBIENT	ACCEPT	REJECT
4.	4.3.3.2	(1) Input power no command (2) Input power commanding	50 watts MAX 60 watts MAX			34.2 watts		
5.	4.3.4.1	Receiver Frequency	$\frac{+2}{0.1}$ mc w/add $mc/10C$			38.3 watts $.5$ mc		
		Temp. Monitor (Ref.)	1°C 2°C 3°C			2.83 vdc		
6.	4.3.4.2	Sensitivity	-65 to -70dbm			dbm	-70 dbm	
7.	4.3.4.3	Bandwidth	greater than + 3 mc less than + 5 mc			mc	+4.85 mc	
			greater than - 3 mc less than - 5 mc			mc	-4.74 mc	
			8 ± 2 mc			mc	9.59 mc	

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WDL-TR1946

PHILCO

ITEM	MODEL NO. SERIAL NO.	RTI-5A 550	3rd 100 HR. PARAGRAPH	TEST AFTER 500 HR. PROCEDURE REFERENCE	LIMITS	-19° C	+74° C	AMBIENT 19° C to 31° C	ACCEPT	REJECT
8.	4.3.4.4	Dynamic Range		0 → -65 db no countdown				OK		
9.	4.3.4.5	Image Rejection		+125 mc 30 db MIN -125 mc 30 db MIN				>65 db		
10.	4.3.4.6	Random Triggers		5 pulses per second MAX		pps	pps	none	pps	
11.	4.3.4.7	Receiver Monitor		(1) 5000 ohms MAX (2) 0.pps 0.5VDC MAX		ohms	ohms	4.77k ohms		
				(3) 410 pps (4) 820 pps (5) 1230 pps (6) 1600 pps		vdc	vdc	.027 vdc		
				3.0 to 4.5 vdc		vdc	vdc	0.784 vdc		
				(1) +0.5 μs MIN (2) -0.5 μs MIN		μs	μs	+1.1 μs		
				(3) +8% of Tb MAX (4) -8% of Tb MAX		μs	μs	+1.2 μs		
				0.8 ± 0.2 μs		μs	μs	-1.2 μs		
								.67		
12.	4.3.4.8	Pulse acceptance and pulse rejection				Kw	Kw	1.82 Kw		
						mc	mc	+.55 mc		
						vdc	vdc	3.05 vdc		
13.	4.3.5.1	Transmitter pulse width				μs	μs	1.1 μs		
14.	4.3.5.2	Transmitter Power		1 Kw to 2.5 Kw						
15.	4.3.5.3	Transmitter frequency		± 2 mc w/add.						
				Temp. monitor (reference)		0.1 mc/1°C				
16.	4.3.5.4	System Delay		1.0 ± 0.5 μs						
17.	4.3.5.5	Change in delay		0.25 μs MAX				-.05 μs		

MODEL NO.
SERIAL NO.
PHILCO

<u>ITEM</u>	<u>PARAGRAPH</u>	<u>PROCEDURE REFERENCE</u>	<u>LIMITS</u>		<u>AMBIENT 19°C to 31°C</u>	<u>ACCEPT</u>	<u>REJECT</u>
			<u>-1.9°C</u>	<u>+74°C</u>			
18.	4.3.5.6	Temperature Monitor	4.7 VDC MAX	vdc	3.06 vdc		
		1 0C					
		2 0C					
		3 0C					
19.	4.3.5.7	Transmitter Monitor	(1) 5000 ohms MAX (2) 0.5 VDC MAX	vdc	0.027 vdc		
			(3) 410 pps	vdc	1.41 vdc		
			(4) 820 pps	vdc	2.61 vdc		
			(5) 1230 pps	vdc	3.58 vdc		
			(6) 1600 pps	vdc	4.35 vdc		
			3.0 to 4.5 vdc				
20.	4.3.6.1	Command Acceptance	(1) A & B <u>+2% MIN</u> (2) B & C <u>+2% MIN</u> (3) A & D <u>+2% MIN</u> (4) A & C <u>+2% MIN</u> (5) B & D <u>+2% MIN</u> (6) C & D <u>+2% MIN</u>	OK	OK		
A - 95		A +3.7 - 3.6% B +3.3 - 3.2% C +3.6 - 3.5% D +3.3 - 3.1%					
21.	4.3.6.2	Command Monitor	(1) short (2) short (3) short (4) short (5) short (6) short (7) inf. (8) inf. (9) inf. (10) inf. (11) inf. (12) inf.	OK	OK		

MODEL NO.
SERIAL NO.

ITEM	PARAGRAPH	PROCEDURE REFERENCE	LIMITS	AMBIENT			ACCEPT	REJECT
				-19°C	+74°C	19°C to 31°C		
22.	4.3.6.3	Tone Monitor	(1) 3.0 to 4.5 vdc (2) 3.0 to 4.5 vdc (3) 3.0 to 4.5 vdc (4) 3.0 to 4.5 vdc (5) 5000 ohms MAX (6) 5000 ohms MAX (7) 5000 ohms MAX (8) 5000 ohms MAX	3.91 vdc				
23.	4.3.6.2.2	30 cps Interference	No false tone	OK				
24.	4.3.7.3	Temperature Tests	-19°C and +74°C					
25	4.1	Quality Assurance					DATE	

WDL-TR1946

A-96

Kenneth L. Seaton 9-14-62

Operator

Supervisor WDL

Air Force
Inspector

Q/C WDL

H. B. Stevenson

Running Time Meter 1026.0

PHILCO

WESTERN DEVELOPMENT LABORATORIES

(Check One) INCOMING _____ RTM 1125.4

PHILCO

TABLE IV

TABLE IV		TEST CONDITION	LIMITS	ACCEPT	REJECT
ITEM	PARAGRAPH	PROCEDURE REFERENCE			
1.	4.3.7.1	(1) Countdown during vibration (2) Transmitter Pulse Amplitude change (3) False Command (4) Command Drop-out	Ambient Operate	1% MAX 10% MAX	
2.	4.3.7.2	Shock	Ambient Non-operate	30g 1/2 sine 6 millisecond	
3.	4.3.7.3	Pressurization	Ambient--Last Test Non-operate	No leaks apparent in 10 minutes	

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WDL-TR1946

WESTERN DEVELOPMENT LABORATORIES

ITEM	TEST OF LIFE TEST PROCEDURE REFERENCE	9-19-62 LIMITS	-19°C	+74°C	AMBIENT 19°C to 31°C	ACCEPT	REJECT
			-19°C	+74°C			
8.	4.3.4.4	Dynamic Range	0 → -65 dbm no countdown		OK		
9.	4.3.4.5	Image Rejection	+125 mc 30 db MIN -125 mc 30 db MIN		>65 db		
10.	4.3.4.6	Random Triggers	5 pulses per second MAX	pps	pps none	pps	
11.	4.3.4.7	Receiver Monitor	(1) 5000 ohms MAX (2) 0 pps 0.5VDC MAX	ohms	ohms 4.72kohms		
12.	4.3.4.8	Pulse acceptance and pulse rejection	(1) +0.5 μs MIN (2) -0.5 μs MIN (3) +8% of Tb MAX (4) -8% of Tb MAX	μs	+1.0 μs μs -1.0 μs μs +1.2 μs μs -1.3 μs	0.65 μs	
13.	4.3.5.1	Transmitter pulse width	0.8 ± 0.2 μs				
14.	4.3.5.2	Transmitter Power	1 Kw to 2.5 Kw	Kw	1.88 Kw		
15.	4.3.5.3	Transmitter frequency	± 2 mc w/add.	mc	+1.5 mc		
16.	4.3.5.4	Temp. monitor (reference)	0.1 mc/10°C	vdc	2.57 vdc		
17.	4.3.5.5	System Delay	1.0 ± 0.5 μs	μs	1.05 μs		
		Change in delay	0.25 μs MAX		-0.1 μs		

MODEL NO. SERIAL NO.	RT-5A 550	900 HR. TEST PARAGRAPH
ITEM		
8.	4.3.4.4	
9.	4.3.4.5	
10.	4.3.4.6	
11.	4.3.4.7	
12.	4.3.4.8	
13.	4.3.5.1	
14.	4.3.5.2	
15.	4.3.5.3	
16.	4.3.5.4	
17.	4.3.5.5	

PHILCO

PHILCO

MODEL NO. RT-5A
 SERIAL NO. 550
 900 HR. TEST OF LIFE TEST

ITEM PARAGRAPH PROCEDURE REFERENCE

ITEM	4.3.5.6	Temperature Monitor	<u>LIMITS</u>		-19°C	+74°C	19°C to 31°C	ACCEPT	REJECT
			1 °C	4.7 VDC MAX					
18.	4.3.5.7	Transmitter Monitor	(1) 5000 ohms MAX (2) 0.5 VDC MAX (3) 410 pps (4) 820 pps (5) 1230 pps (6) 1600 pps	1 °C 2 °C 3 °C	vdc	vdc	vdc	2.74	
19.			(1) 5000 ohms MAX (2) 0.5 VDC MAX (3) 410 pps (4) 820 pps (5) 1230 pps (6) 1600 pps		vdc	vdc	vdc	0.006	vdc
20.	4.3.6.1	Command Acceptance	(1) A & B +2% MIN (2) B & C +2% MIN (3) A & D +2% MIN (4) A & C +2% MIN (5) B & D +2% MIN (6) C & D +2% MIN	A + 3.7 -3.5% B + 3.3 -3.4% C + 3.5 -3.7% D + 3.3 -3.2%				OK	
21.	4.3.6.2	Command Monitor	(1) short (2) short (3) short (4) short (5) short (6) short (7) inf. (8) inf. (9) inf. (10) inf. (11) inf. (12) inf.					OK	

WDL-TR1946

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WESTERN DEVELOPMENT LABORATORIES

MODEL NO. RT-5A
SERIAL NO. 550

900 HR. TEST OF LIFE TEST

ITEM	PARAGRAPH	PROCEDURE REFERENCE	LIMITS	-19°C	+74°C	AMBIENT 19°C to 31°C	ACCEPT	REJECT
22.	4.3.6.3	Tone Monitor	(1) 3.0 to 4.5 vdc (2) 3.0 to 4.5 vdc (3) 3.0 to 4.5 vdc (4) 3.0 to 4.5 vdc (5) 5000 ohms MAX (6) 5000 ohms MAX (7) 5000 ohms MAX (8) 5000 ohms MAX			3.88 vdc		
			No false tone	OK				
23.	4.3.6.2.2	30 cps Interference						
24.	4.3.7.3	Temperature Tests	-19°C and +74°C					
25	4.1	Quality Assurance					DATE	

A-100

Kenneth L. Seaton 9-19-62

Operator

Supervisor WDL

Air Force
Inspector

H. B. Stevenson
Q/C WDL

WDL-TR1946

Running Time Meter 1127.0

PHILCO

WESTERN DEVELOPMENT LABORATORIES

(Check One)

INCOMING _____ RTM 1245.5

TELECO

FINAL

REPAIR

1000 + HR. TEST OF LIFE TEST

TABLE IV

ACCEPTANCE TEST
TRANSISTORIZED RADAR TRANSPONDER
(including 6 Command Decoder)

MODEL NO. RT-5A
SERIAL NO. 550
DATE 9-24-62

ITEM	PARAGRAPH	PROCEDURE REFERENCE	TEST CONDITION	LIMITS	ACCEPT	REJECT
1.	4.3.7.1	(1) Countdown during vibration change (2) Transmitter Pulse Amplitude	Ambient Operate	1% MAX 10% MAX		
		(3) False Command (4) Command Drop-out	None	None		
2.	4.3.7.2	Shock	Ambient Non-operate	30g 1/2 sine 6 millisecond		
3.	4.3.7.3	Pressurization	Ambient--Last Test Non-operate	No leaks apparent in 10 minutes		

A-101	4.	4.3.3.2	(1) Input power no command (2) Input power commanding	-19°C	+74°C	16° to 31°	AMBIENT	ACCEPT	REJECT
				50 watts MAX	60 watts MAX	33.8 watts			
	5.	4.3.4.1	Receiver Frequency	+2 mc w/add 0.1 mc/1°C	mc	mc	- .3 mc		
			Temp. Monitor (Ref.)	1 °C 2 °C 3 °C	vdc	2.79 vdc			
	6.	4.3.4.2	Sensitivity	-65 to -70dbm	dbm	-79.8 dbm			
	7.	4.3.4.3	Bandwidth	greater than + 3 mc less than + 5 mc	mc	+4.60 mc			
				greater than - 3 mc less than - 5 mc	mc	-4.76 mc			
				8 ± 2 mc	mc	9.36 mc			

WDL-TR1946

MODEL NO. RT-5A
 SERIAL NO. 550 1000 + HR. TEST OF LIFE TEST
ITEM PARAGRAPH PROCEDURE REFERENCE

			<u>LIMITS</u>	9-24-62	-19°C	+74°C	AMBIENT 19°C to 31°C	ACCEPT	REJECT
8.	4.3.4.4	Dynamic Range	0 → -65 dbm no countdown				OK		
9.	4.3.4.5	Image Rejection	+125 mc 30 db MIN -125 mc 30 db MIN				>65 db		
10.	4.3.4.6	Random Triggers	5 pulses per second MAX		pps	pps	none pps		
11.	4.3.4.7	Receiver Monitor	(1) 5000 ohms MAX (2) 0.pps 0.5VDC MAX		ohms	ohms	4.76k ohms		
			(3) 410 pps (4) 820 pps (5) 1230 pps (6) 1600 pps		vdc	vdc	0.019 vdc		
			3.0 to 4.5 vdc		vdc	vdc	0.759 vdc		
			(1) +0.5 μs MIN (2) -0.5 μs MIN		μs	μs	+1.0 μs		
			(3) +8% of Tb MAX (4) -8% of Tb MAX		μs	μs	-1.0 μs		
			0.8 ± 0.2 μs		μs	μs	+1.3 μs		
					μs	μs	-1.2 μs		
					0.66	μs			
12.	4.3.4.8	Pulse acceptance and pulse rejection			Kw	Kw	Kw		
					mc	mc	1.8		
					mc	mc	+0.3		
					vdc	vdc	3.089 vdc		
					μs	μs	1.1 μs		
							-0.5 μs		
13.	4.3.5.1	Transmitter pulse width							
14.	4.3.5.2	Transmitter Power	1 Kw to 2.5 Kw						
15.	4.3.5.3	Transmitter frequency	± 2 mc w/add.						
16.	4.3.5.4	Temp. monitor (reference)	0.1 mc/10C						
17.	4.3.5.5	System Delay	1.0 ± 0.5 μs						
		Change in delay	0.25 μs MAX						

WDL-TR1946

PHILCO

MODEL NO. RT-5A
SERIAL NO. 550 1000 + HR. TEST OF LIFE TEST
ITEM PARAGRAPH PROCEDURE REFERENCE

	18.	4.3.5.6	Temperature Monitor	9-24-62		-19°C	+74°C	19°C to 31°C	ACCEPT	REJECT
				LIMITS	TEST					
			1	1	vdc	vdc	vdc	3.103 vdc		
			2	2						
			3	3						
	19.	4.3.5.7	Transmitter Monitor	(1) 5000 ohms MAX (2) 0.5 VDC MAX (3) 410 pps (4) 820 pps (5) 1230 pps (6) 1600 pps	4.7 VDC MAX 3.0 to 4.5 vdc	ohms	ohms	3.31k ohms		
						vdc	vdc	0.011 vdc		
						vdc	vdc	1.430 vdc		
						vdc	vdc	2.644 vdc		
						vdc	vdc	3.652 vdc		
						vdc	vdc	4.423 vdc		
	20.	4.3.6.1	Command Acceptance	(1) A & B +2% MIN (2) B & C +2% MIN (3) A & D +2% MIN (4) A & C +2% MIN (5) B & D +2% MIN (6) C & D +2% MIN		OK	OK	OK		
A-103		A	+3.7 - 3.6%			OK	OK	OK		
		B	+3.3 - 3.3%			OK	OK	OK		
		C	+3.6 - 3.5%			OK	OK	OK		
		D	+3.3 - 3.2%			OK	OK	OK		
	21	4.3.6.2	Command Monitor	(1) short (2) short (3) short (4) short (5) short (6) short (7) inf. (8) inf. (9) inf. (10) inf. (11) inf. (12) inf.		OK	OK	OK		

WDL-TR1946

MODEL NO. RT-5A
 SERIAL NO. 550

1000 + HR. TEST OF LIFE TEST
 PARAGRAPH PROCEDURE REFERENCE

ITEM	TEST	LIMITS	9-24-62		ACCEPT	REJECT
			-19°C	+74°C		
22.	4.3.6.3 Tone Monitor	(1) 3.0 to 4.5 vdc (2) 3.0 to 4.5 vdc (3) 3.0 to 4.5 vdc (4) 3.0 to 4.5 vdc (5) 5000 ohms MAX (6) 5000 ohms MAX (7) 5000 ohms MAX (8) 5000 ohms MAX		3.90 vdc		
23.	4.3.6.2.2 30 cps Interference	No false tone	OK			
24.	4.3.7.3 Temperature Tests	-19°C and +74°C				
25.	4.1 Quality Assurance				DATE	

A-104

PHILCO

WDL-TR1946

Operator Kenneth L. Seaton 9-24-62
 Supervisor WDL
 Air Force Inspector
 Q/C WDL H. B. Stevenson 9-24-62

Running Time Meter 1246.8

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